

ANSCHÜTZ

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1761



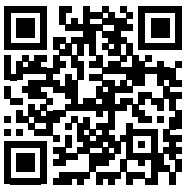
MANUAL

MODEL

1761 AMR

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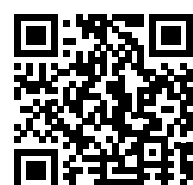
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1. COMPONENTS / DEFINITIONS

1.1. RIFLE

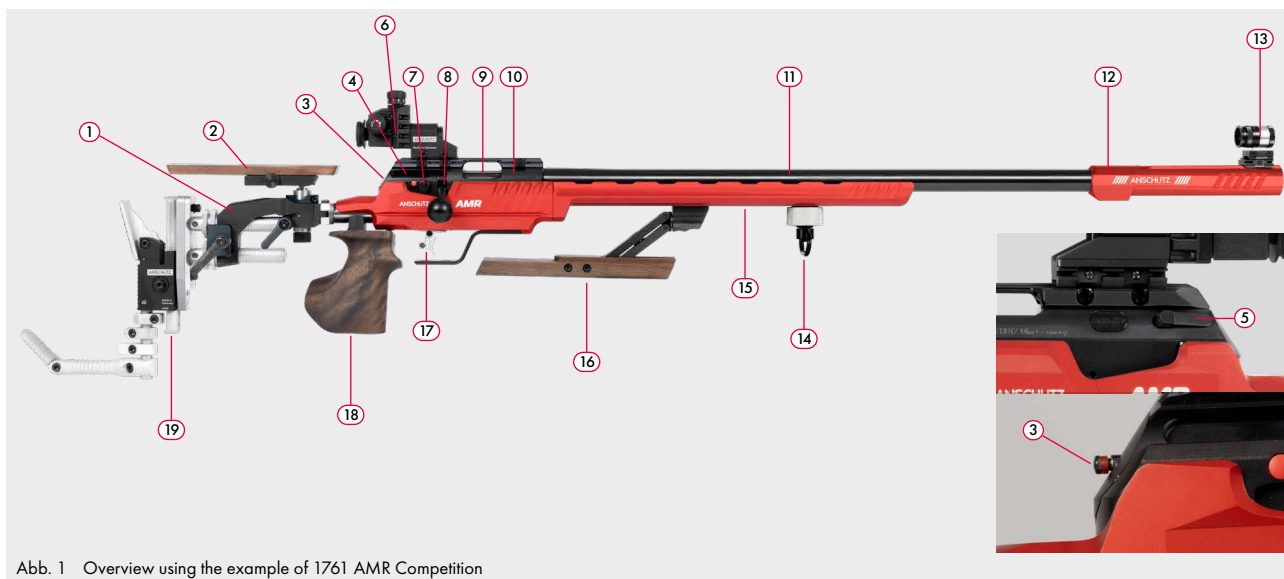


Abb. 1 Overview using the example of 1761 AMR Competition

- | | | | |
|---------------------------|--------------------------------------|---|--------------------------|
| 1. Butt stock, removeable | 6. Rear sight with rear sight bridge | 12. Tube with 11 mm prism rail and SCAT-Adapter | 15. Stock |
| 2. Cheek piece | 7. Safety | 13. Front sigt with front sight riser block | 16. Fore-end riser block |
| 3. Indicator pin | 8. Bolt handle | 14. Handstop | 17. Trigger |
| 4. Bolt | 9. Ejection port | | 18. Grip |
| 5. Bolt catch | 10. Reciever | | 19. Hook butt plate |
| | 11. Barrel | | |

1.2. BOLT

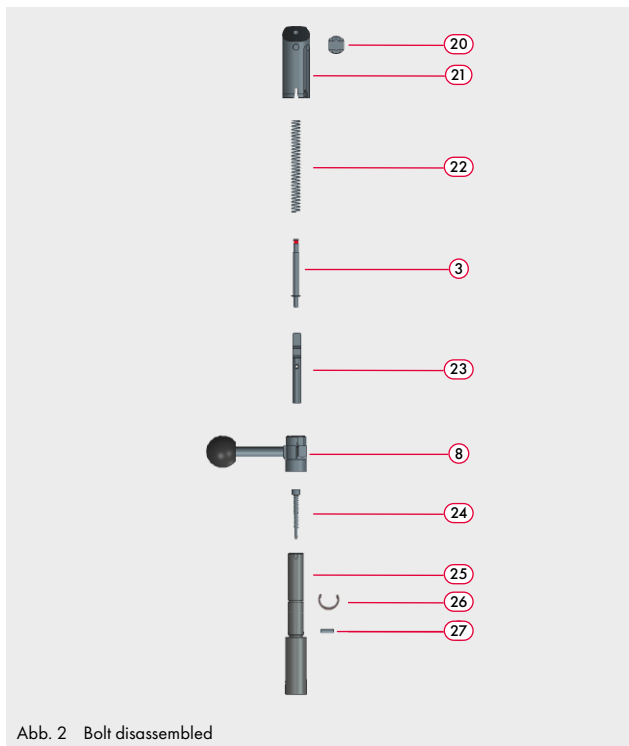


Abb. 2 Bolt disassembled

- | |
|----------------------------------|
| 20. Locking button |
| 21. Bolt carrier |
| 22. Firing pin spring |
| 23. Cocking piston |
| 24. Firing pin with reset spring |
| 25. Bolt head |
| 26. Half moon ring |
| 27. Stud pin |

1.3. TRIGGER

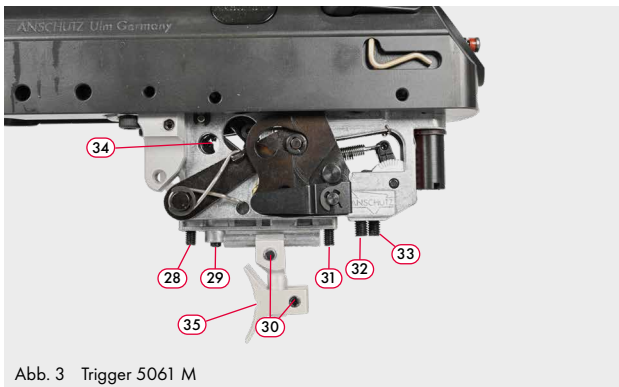


Abb. 3 Trigger 5061 M

- 28. First stage set screw
- 29. Two stage set screw
- 30. Set screws trigger blade
- 31. Trigger stop set screw
- 32. Weight of first stage set screw
- 33. Trigger weight set screw
- 34. Trigger cam
- 35. Trigger blade

1.4. STOCK-ACTION-ASSEMBLY

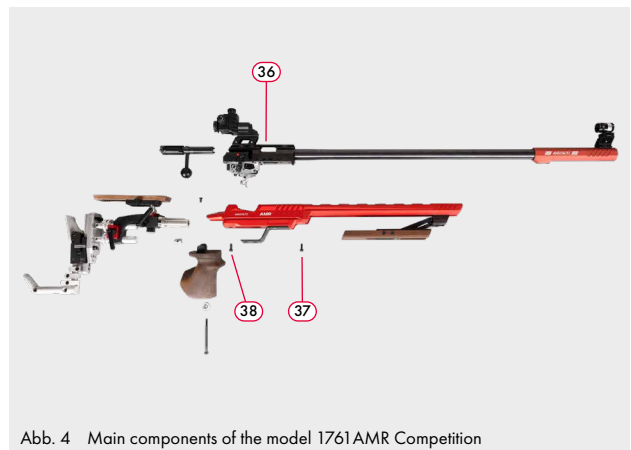


Abb. 4 Main components of the model 1761 AMR Competition

- 36. Barreled action
- 37. Rear action screw
- 38. Front action screw

1.5. INFORMATION AND CORRESPONDING MODELS

NOTE:



Your rifle may differ from the product depicted since this varies depending on model and equipment.

NOTE:



The technical data do not apply to the entire model range. Specific model data may be found at www.anschuetz-sport.com



Abb. 5 Model variant 1761 AMR Competition



Abb. 6 Model variant 1761 AMR ONE-KK

2. INTRODUCTION

Dear Friend of ANSCHÜTZ,

when it comes to a rifle, reliability is crucial. You must be able to rely on consistent and precise shooting performance. The ANSCHÜTZ barrels and the carefully engineered bolt construction guarantee you the finest gunsmith craftsmanship.

ANSCHÜTZ brings over 165 years of expertise into the development and manufacture of precision rifles. However, tradition alone is not enough: our hunting and sporting rifles are sophisticated and highly coordinated systems.

If you are not fully confident in handling and operating rifles safely, please seek advice from us or your specialized dealer to avoid possible costly repairs.

Helpful instructional videos and configuration guides for our products can be found on our YouTube channel: www.youtube.com/AnschuetzGmbH.

You can always depend on the outstanding quality of an ANSCHÜTZ rifle. Your rifle will be a reliable companion, offering excellent accuracy and functionality.

Sincerely,
Your ANSCHÜTZ Team

3. SYMBOLS USED

In this manual, the following symbols are used for general and especially important details:

3.1. GENERAL NOTES

- ▶ Identifies an action instruction.
- ✓ Identifies the result of an action.
- Identifies a list.
- ☛ Identifies a note/additional information.

3.2. SAFETY NOTES

- ⚠ Identifies a safety note

OBSERVE!



Observe the instructions for use!

NOTE!



Prohibition that prescribes particular behavior!

NOTE!



Hearing protectors should be used for your safety!

NOTE!



Eye protection should be used for your safety!

CAUTION!



Indicates a dangerous situation that can cause bodily injuries, property damage or death.

4. GENERAL HANDLING OF RIFLES

Rifles can be dangerous items that require careful storage and use. The following safety instructions and warnings must be strictly followed!

NOTE!



Before using the rifle, read this manual thoroughly.
Only pass on the rifle together with this manual.

NOTE!



The rifle laws applicable in your country must be observed.

NOTE!













In addition to reading this manual, please have your specialized dealer explain the handling and operation of your rifle.

4.1. IMPORTANT PRINCIPLES

NOTE!



It is recommended that you never use a rifle under the influence of drugs, alcohol or medication. Your vision, dexterity and judgment may be impaired. Good physical and mental health are prerequisite when using rifles. Please follow all valid legal rules and regulations

-  The use of a rifle is exclusively permitted for proper use.
-  Rifle owners are responsible for ensuring that the rifle is never left unattended and not accessible by unauthorized persons.
-  Rifle may never be given to unauthorized persons.
-  Only original ANSCHÜTZ magazines may be used.
-  The specified capacity of the magazine may never be exceeded.
-  Changes to the rifle or the use of non-original ANSCHÜTZ magazines and accessories may cause malfunctions.
-  Severe life threatening injuries and damage can be caused by the use of incorrect ammunition or incorrect cartridge components, and a soiled barrel.
-  Rifles that exhibit safety-compromising changes may not be used. If you determine a defect or failure, the rifle must be unloaded and brought to an authorized gunsmith for repair.
-  In case of external effects (e.g., corrosion, dropping, etc.), the rifle must be checked by an authorized gunsmith.
-  A rifle must always be handled with the greatest of care and secured against falling.

4.2. SHOOTING

WARNING!



Peril to life and causing of property damage! Aiming with the muzzle at people and objects.

- ▶ When the rifle is not being used, hold the muzzle in a safe direction.
- ▶ A muzzle may never be held in a direction in which it can cause damage or endanger life.

CAUTION!




Malfunction when shooting! Shot did not release when the trigger was pulled.

- ▶ Do not look into the muzzle.
- ▶ Hold the muzzle in a safe direction.
- ▶ Unload the rifle.
- ▶ Remove residues from the barrel.


- ⚠ Every rifle must be treated as if it were loaded.
- ⚠ Never pick up a rifle by the trigger.
- ⚠ Shooting ranges must be sufficiently ventilated.
- ⚠ A bullet trap in the shooting range must be completely safe and visible.
- ⚠ When shooting, no people may linger near the target.
- ⚠ In case of poor visibility conditions, a rifle should not be used.
- ⚠ Do not shoot into the air, at hard or smooth surfaces, bodies of water, or targets on the horizon.
- ⚠ Do not shoot at targets off which the bullet can ricochet or be diverted.


- ⚠ When ready to fire, never hold the muzzle of a rifle under water or on materials or objects in order to prevent an accident or damage to your rifle.
- ⚠ Only shoot the caliber specified on the barrel of the rifle.
- ⚠ Only clean, factory-loaded, new ammunition in the caliber approved for the rifle may be used.
- ⚠ Ammunition must comply with the specifications of the C.I.P.
- ⚠ Only load the rifle immediately before use.
- ⚠ Only original ANSCHÜTZ magazines may be used.
- ⚠ The specified capacity of the magazine may never be exceeded.
- ⚠ The use of incorrect ammunition, incorrect cartridge components and soiled barrels can cause life threatening injuries and property damage.
- ⚠ Only original ANSCHÜTZ parts may be used.


4.3. MAINTENANCE

 Before and after use, or in case of maintenance and cleaning work, ensure that the rifle is not loaded.


4.4. TRANSPORT


 Rifles may only be transported unloaded and in locked containers.


 If you transport your rifle in a suitcase or a soft case, always make sure that the rifle and the inside of the suitcase or soft case are dry.

 Only transport rifles in a dry and clean condition.

4.5. STORAGE

 Rifle that are not in use must, in compliance with the currently applicable laws, be kept under lock and key.

 Rifle must always be stored unloaded and uncocked.

 Ammunition must be kept in a separate place under lock and key.

4.6. EAR AND EYE PROTECTION

NOTE!



When shooting, approved eye protection should be used for your safety! Shooting without safety equipment can cause vision damage.

NOTE!



When shooting, approved hearing protectors should be used for your safety! Shooting without safety equipment can cause hearing damage.

5. LAWS

NOTE!



The valid rifle laws, regulations, and provisions of the country in question as well as the safety rules of hunting and sports ordinances must be heeded.

6. PROPER USE

This rifle is a sporting rifle.

It must be used exclusively on shooting ranges for sporting disciplines and only by individuals with the necessary rifle permits. Its use is governed by the General Technical Rules for all shooting disciplines of the INTERNATIONAL SHOOTING SPORT FEDERATION (ISSF) and regulations of the INTERNATIONAL BIATHLON UNION (IBU), E-Mail: biathlon@ibu.at.

NOTE!



The use of a rifle is exclusively permitted for proper use.

7. LIABILITY

J.G. ANSCHÜTZ GmbH & Co. KG assumes no liability or claims for damages of any type due to:


- Failure to observe this manual
- Improper handling or repair
- Use of non-original ANSCHÜTZ parts
- Incorrect handling or maintenance
- Any kind of negligence
- Removal of seals or sealing lacquer
- Unauthorized modifications
- Transport damage not caused by ANSCHÜTZ

can occur.

CAUTION!



Unauthorized modification to the rifle or its components are prohibited and may void the warranty. Such modifications can compromise safe use and lead to accidents resulting in injury or death. In such a case, the guarantee is automatically voided.

 Examine the rifle for changes before each use.

8. PRODUCT-SPECIFIC HANDLING

8.1. BOLT

NOTE!



For some models, the rifle and the bolt are packaged separately for safety reasons and must be put together.

NOTE!



Before first use of the firearm, the bolt and inside of the barrel must be de-oiled lint-free.

8.1.1. COCKING THE BOLT

The bolt [4] must be cocked so that it can be installed in the receiver [10]. If the bolt [4] has been removed from the receiver [10] and uncocked for cleaning or inspection, bolt [4] must be cocked manually before it is installed again. Cock the bolt as follows:

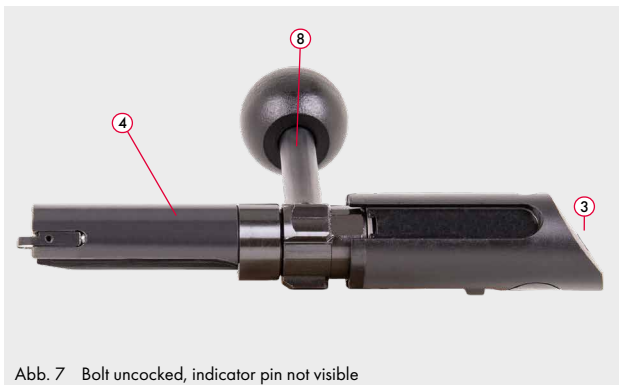


Abb. 7 Bolt uncocked, indicator pin not visible

- 3. Indicator pin
- 4. Bolt
- 8. Bolt handle

- ▶ Wipe excess oil from the bolt [4].

CAUTION!



Risk of injury!

- ▶ When cocking the bolt, make sure you fingers do not get caught!

- ▶ Hold the bolt handle [8] in your left hand, whereby it is pointing down. Hold the bolt carrier [21] in your right hand and turn it upward.



Abb. 8 Bolt uncocked - indicator pin not visible

- ▶ The cocked bolt [4] is indicated by an indicator pin [3] protruding toward the back, with a red ring around it.



Abb. 9 Bolt cocked - indicator pin visible



Abb. 10 Bolt cocked - indicator pin visible

- ✓ The bolt [4] is now cocked and can be installed in the receiver [10].

8.1.2. INSERTING THE BOLT

WARNING!



Mortal danger!
Due to ammunition in chamber or magazine.

- ▶ Make sure there is no ammunition in the rifle.

CAUTION!



Property damage!

- ▶ When inserting the bolt, make sure not to damage the stock.

NOTE!



To insert the bolt [4], the bolt catch [5] must not be pressed.

- ▶ Place cocked bolt [4] on the receiver [10] and push the bolt [4] forward up to the stud (direction of arrow).



Abb. 11 Inserting the bolt

- ▶ Close the bolt [4], by pressing the bolt handle [8] downward.



Abb. 12 Closing the bolt

- ✓ The bolt [4] is inserted.
- ✓ The rifle is now cocked and ready to use.

8.1.3. REMOVING THE BOLT

CAUTION!



Property damage!

- ▶ When removing the bolt, be sure not to damage the stock.

Here's how to remove the bolt:

- ▶ Lift up the bolt handle [8] (direction of arrow) and pull it back.



Abb. 13 Lifting the bolt handle

- ▶ Hold the bolt handle [8] down and pull the bolt [4] out of the receiver [10] in the direction of the arrow.



Abb. 14 Removing the bolt

- ✓ The bolt [4] is removed.

8.2. MAINTENANCE OF THE BOLT

8.2.1. DISASSEMBLING THE BOLT

WARNING!



Only by an authorized gunsmith!

- ▶ Failure to follow these instructions voids the guarantee and any claims for damages.

ACHTUNG



Risk of injury/damage to property

Components are under tension due to the built-in spring. Watch out for components which could be thrown through the air by the spring tension.

- ▶ Remove the bolt [4] (see chapter „8.1.3. removing the bolt“ on page 11).
- ▶ Uncock the bolt [4] (turn the bolt handle [8] counterclockwise in the direction of the arrow to the left).



Abb. 15 Uncocking the bolt



Abb. 16 Bolt cocked - indicator pin visible



Abb. 17 Bolt uncocked - indicator pin not visible

- ✓ The indicator pin must be completely retracted and not visible in the uncocked position.
- ▶ Press the bolt carrier [21] in the direction of the action lug up to the stud.



Abb. 18 Pressing the bolt carrier

- ▶ Turn the locking button [20] 90° either clock- or counterclockwise with a screwdriver, nickel or similar object.

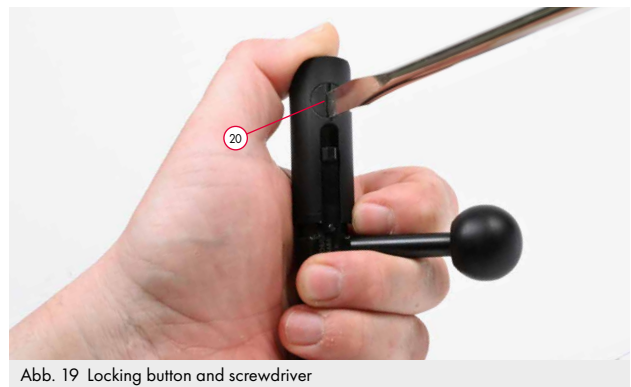


Abb. 19 Locking button and screwdriver

- ▶ Pull the bolt carrier [21] toward the back.
- ▶ Pull out the firing pin spring [22] and indicator pin [3].
- ▶ Remove the cocking piston [23].



Abb. 20 Remove the cocking piston

- ✓ The bolt [4] is now disassembled and can be cleaned.

NOTE!



Clean dirt and powder residues from all parts of the disassembled bolt with a thin, non-resinous oil. Then coat the components of the bolt with a light oil film.

8.2.2. REMOVING THE FIRING PIN

WARNING!



Only by an authorized gunsmith!

- ▶ Failure to follow these instructions voids the guarantee and any claims for damages.

- ▶ Remove the half moon ring [26].
- ▶ Remove the bolt handle [8] toward the back.
- ▶ Remove the stud pin [27].
- ▶ Remove the firing pin with reset spring [24].

NOTE!



Clean dirt and powder residues from all parts of the disassembled bolt with a thin, non-resinous oil. Then coat the components of the bolt with a light oil film.

8.2.3. ASSEMBLING THE BOLT

- ▶ Assembly is done in the reverse order (see chapter "8.1.3. removing the bolt" on page 11).
- ▶ Turn the firing pin with reset spring [24] in the direction of the "touch hole" position.
- ▶ Insert the stud pin [27].
- ▶ Mount the bolt handle [8].
- ▶ Mount the half moon ring [26] (caution: the position must match the bolt carrier [21]).
- ▶ Inserting the cocking piston [23].
- ▶ Inserting the indicator pin [3].
- ▶ Inserting the firing pin spring [22].
- ▶ Replacing the bolt carrier [21].
- ▶ Press the bolt carrier [21] against the firing pin spring [22] in the direction of the action lug up to the stud and turn the locking button [20] 90° either clock- or counter-clockwise with a screwdriver, nickel or similar object.

NOTE!



The completely assembled bolt must be cocked before inserting it into the receiver. Cock the bolt (see chapter "8.1.1. cocking the bolt" on page 10).

NOTE!



ANSCHÜTZ recommends having the headspace checked by an authorized gunsmith at regular intervals.

8.3. MAINTENANCE INTERVALS FOR BOLT

For optimal performance, ANSCHÜTZ recommends having the firing pin springs replaced by an authorized gunsmith every 5 years or after shooting 50,000 shots.

8.4. LOADING PORT MAINTENANCE

WARNING!



Only by authorized gunsmith!

- ▶ Failure to comply will void the warranty and any claims for damages.

8.4.1. LOADING PORT - VERSION WITH SAFETY PINS

- ▶ Carefully drive out safety pins with a pin punch in one direction.
- ▶ Remove the loading port from the ejection port [9].

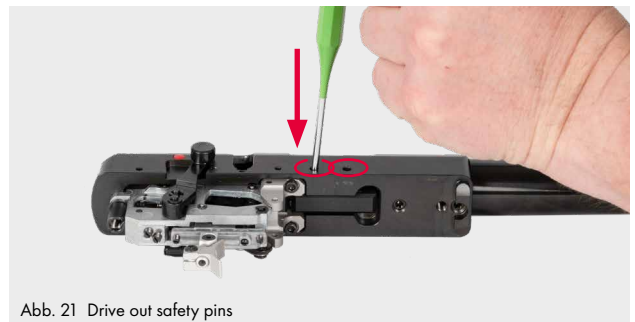


Abb. 21 Drive out safety pins



Abb. 22 Safety pins removed



Abb. 23 Remove loading port

- ▶ Installation is done in reverse order.

- ⚠ Pay attention to the correct side installation. Install loading port with the feeding side (narrow groove side) facing the barrel.

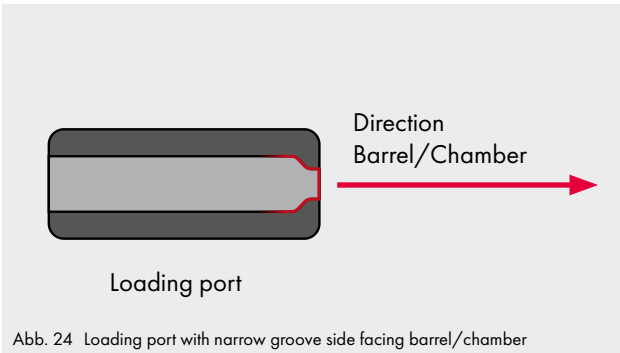


Abb. 24 Loading port with narrow groove side facing barrel/chamber

8.4.2. LOADING PORT - VERSION WITH BALL CLAMPING

- ▶ Loosen both set screws in the center of the loading port until the loading port can be removed.
- ▶ Remove the loading port from the ejection port [9].



Abb. 25 Loosen hex screws.



Abb. 26 Remove loading port

- ▶ Installation is done in reverse order.

- ⚠ Pay attention to the correct side installation. Install loading port with the feeding side (narrow groove side) facing the barrel.

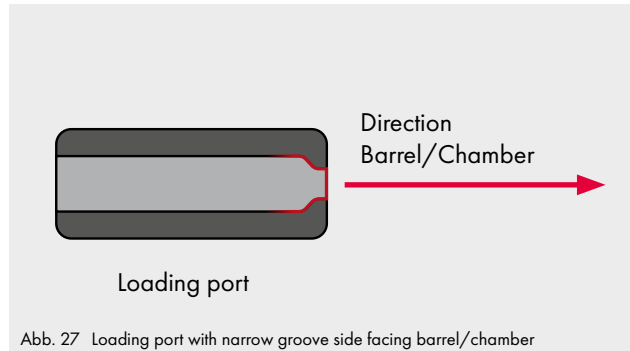


Abb. 27 Loading port with narrow groove side facing barrel/chamber

8.5. SETTING/RELEASING THE SAFETY

NOTE!



The rifle's safety can only be set/released, e.g. with open bolt (firing pin cocked) or after the loading process/closed bolt (firing pin and trigger cocked). The general process "setting/releasing the safety" will be described below.

8.5.1. SETTING THE SAFETY

- ▶ Push the safety [7] to the back (in the direction of the arrow). The red dot is not visible.

NOTE!



The safety catch must catch in a notch exactly and may not be between the end stops.



Abb. 28 Safety catch "safe"

- ✓ The firearm is cocked and the safety set.
- ☛ The indicator pin [3] is visible.

8.5.2. RELEASING THE SAFETY

- ▶ Put the safety [7] in fire position (direction of the arrow). The red dot is visible.



Abb. 29 Safety catch "ready to fire" (red dot visible)

- ✓ The firearm is cocked, the safety released, and ready to fire.
- ✓ The red dot is visible.

8.6. LOADING/SHOOTING/UNLOADING

8.6.1. LOADING THE LOADING PORT

WARNING!



Mortal danger!
Incorrect caliber in the magazine.

- ▶ Only use the caliber specified on the barrel.

CAUTION!



Only use ammunition with a muzzle speed V_0 of at least 280 m/s (920 fps). Failure to follow these instructions shall mean that the manufacturer assumes no liability and it voids the guarantee.

- ▶ Open the bolt [4].
- ▶ Set the firearm's safety (see chapter "8.5.1. setting the safety" on page 14)!

- ▶ Only load the firearm immediately before use.

- ▶ Insert a cartridge with the bullet facing towards the chamber into the loading port.



Abb. 30 Insert Cartridge

- ▶ Only cartridges of the caliber specified on the barrel may be used.
- ▶ Only clean, factory-loaded, and new ammunition in the caliber approved for the rifle may be used.
- ▶ The ammunition must comply with C.I.P. regulations.

WARNING!



Mortal danger!
Unintentional shooting due to loaded, unsecured firearm.

- ▶ Point the rifle in a safe direction.
- ▶ After loading, set the firearm's safety.

WARNING!



Mortal danger!
Unintentional shooting due to inattention when setting the firearm's safety or possible malfunctions after setting the safety.

- ▶ Even when the safety is set, the muzzle may never be held in a direction in which it can cause damage or endanger life.

When you close the bolt, the cartridge inserted will be chambered into the chamber. Upon opening, the fired cartridge case will be ejected.

NOTE!



Any cartridge still in the chamber will be ejected.

- ▶ Push the bolt [4] forward and close the bolt [4]. This will cause the inserted cartridge to slide into the chamber.



Abb. 31 Close the bolt

- ▶ Ensure smooth handling and avoid any vibrations to prevent the cartridge from falling out of the chamber when closing.



Abb. 32 Weapon loaded, cocked, and secured

- ✓ The rifle is now loaded, cocked, and secured.

8.6.2. READY TO FIRE

WARNING



Mortal danger!

- ▶ Make sure that there is space in front of and behind you.
- ▶ Make sure that you have an appropriately safe bullet trap.
- ▶ Load and release the safety on your rifle only immediately before you are ready to fire.
- ▶ Set the safety or unload the rifle after shooting.

- ▶ The rifle is ready to fire (see chapter "8.6.1. loading the loading port" on page 15). To fire, operate the safety [7] on the rifle and pull the trigger [17].
- ▶ To fire another shot, lift the bolt handle [8] and pull the bolt [4] all the way back against the bolt catch [5].

- ▶ The cartridge case in the receiver [10] is ejected. After inserting a cartridge into the loading port and closing the bolt [4], the cartridge slides into the chamber.

NOTE!



By closing the bolt, the cartridge is fed into the chamber.

WARNING!



Mortal danger!
Unintentional shooting due to loaded, unsecured firearm.

- ▶ Hold the muzzle in a safe direction.
- ▶ After loading, set the firearm's safety.

WARNING!



Mortal danger!
Unintentional shooting due to inattention when engage or disengage the safety or possible malfunctions after setting the safety.

- ▶ Even when the safety is set, the muzzle may never be held in a direction in which it can cause damage or endanger life.

8.6.3. UNLOADING/MAKING READY FOR STORAGE

It is recommended that you keep the rifle with uncocked bolt. This extends the life span of the firing pin spring and maintains reliable firing of the cartridge. Follow the steps below to make the repeater ready for storage.

- ☛ It is possible to load and unload this rifle in the safe position.

WARNING!



Mortal danger!
Unintentional shooting due to loaded, unsecured firearm.

- ▶ Hold the muzzle in a safe direction.
- ▶ Make sure that there is no ammunition in the magazine and the chamber before you perform this procedure.

Ensure that there is no ammunition in the ejection port [9], the receiver [10], or in the chamber. Check as follows:

- ▶ Open the bolt. To do this lift the bolt handle [8]. Secure immediately.
- ▶ Make sure that the safety [7] is on "safe" (the red dot is not visible).
- ▶ Pull the bolt [4] to the rear stud against the bolt catch [5].

NOTE!



Any cartridge still in the chamber will be ejected.



Abb. 33 Open the bolt, then secure it immediately

- ▶ Move the safety [7] to the fire position (arrow direction).
- ✓ The red dot is visible.
- ▶ Hold the rifle in a safe direction and pull the trigger [17] to the rear position. This is best done with the left hand.
- ▶ Press the bolt [4] forward gently and close the bolt handle [8] slowly. This allows the firing pin inside the bolt [4] to move forward safely, reducing the pressure of the firing pin spring.



Abb. 34 Push the safety lever forward (disengage)



Abb. 35 Close the bolt

- ✗ The red indicator pin [3] is not visible.
- ✓ The rifle is now decocked, unloaded, and ready for transport and storage.

MANUAL TRIGGER 5061 MATCH

8.7. TRIGGER

8.7.1. 5061 M MATCH TWO STAGE TRIGGER

Delivery state:

- ☛ The 5061 M Match trigger is factory-set as a two stage trigger with an adjusted trigger weight of 125 g.

8.7.1.1. TRIGGER ADJUSTMENTS

WARNING!



Mortal danger from automatic firing!

Automatic firing and malfunctions due to minimal trigger weight adjustment and insufficient sear engagement.

- ▶ Do not set trigger weight too low.
- ▶ Do not set sear engagement too low.

CAUTION!



Property damage!

- ▶ When adjusting the trigger, open or remove the bolt.

WARNING!



Mortal danger to life!

Danger to life from loaded weapon.

- ▶ Do not look into the muzzle.
- ▶ Keep the weapon's muzzle in a safe direction.
- ▶ Ensure that the rifle is unloaded.

8.7.1.1.1. ADJUSTING THE TRIGGER BLADE

- ▶ Loosen the set screws trigger blade [30], the trigger blade can be moved both longitudinally along the guide and swiveled sideways.

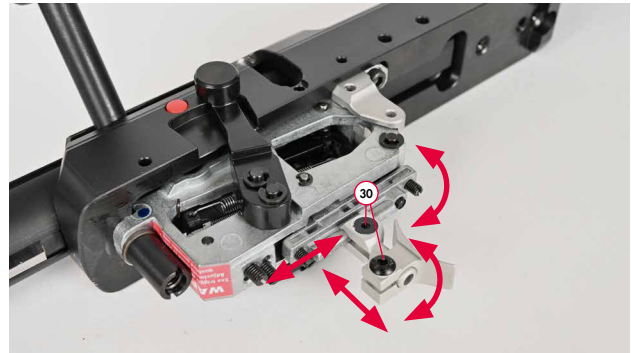


Abb. 36 Trigger blade adjustment

- ✓ The trigger blade is set.

8.7.1.1.2. ADJUSTING TRIGGER WEIGHT (FINE-ADJUSTMENT)

Adjusting the trigger weight using the trigger weight set screw [33]:

- Turn right = trigger weight increases (+).
- Turn left = trigger weight decreases (-).

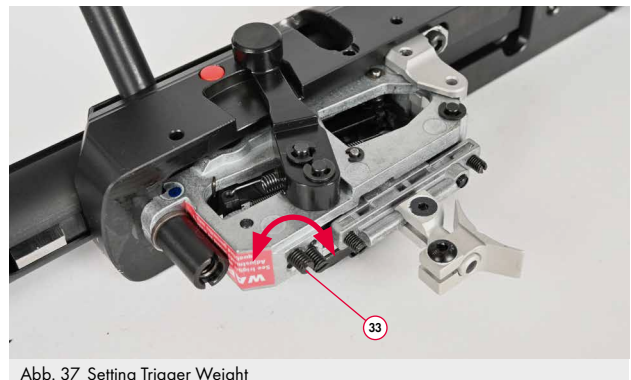


Abb. 37 Setting Trigger Weight

The trigger weight and weight of first stage depend mechanically on one another. Any adjustment always has a slight even change of the trigger and weight of first stage as its consequence.

8.7.1.1.3. ADJUSTING TRIGGER WEIGHT (ROUGH ADJUSTMENT) BY MOVING THE TRIGGER CAM

CAUTION!



Risk of damage!
Risk of breaking the clamping screw due to excessive torque.

- ▶ Take care for the trigger cam to be seated correctly.

- Lowest setting of the cam = lowest trigger weight.
- Highest setting of the cam = highest trigger weight.

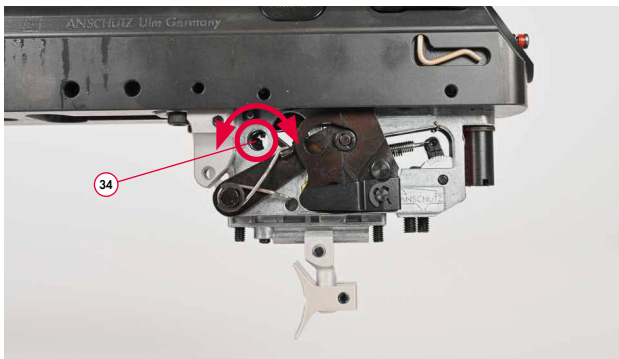


Abb. 38 Moving the Trigger Cam

NOTE!



To move the trigger cam, a 2 mm Allen key and possibly tweezers are required.

- Turn left = loosen fastening screw.
- Turn right = tighten fastening screw.

After moving the trigger cam [34], check and if necessary readjust the sear engagement (see chapter „8.7.1.1.6. Setting of the sear engagement“ on page 20).

The fine adjustment of the trigger weight and weight of first stage is set with the trigger weight set screw [33] and weight of first stage set screw [32].

8.7.1.1.4. WEIGHT OF FIRST STAGE (ONLY FOR TWO STAGE TRIGGER)

The trigger weight and weight of first stage depend mechanically on one another. Any adjustment always has a slight even change of the trigger and weight of first stage as its consequence.

Adjusting the weight of the first stage with the weight of first stage set screw [32]:

- Turn to the right = weight of first stage increases (+).
- Turn to the left = weight of first stage decreases (-).

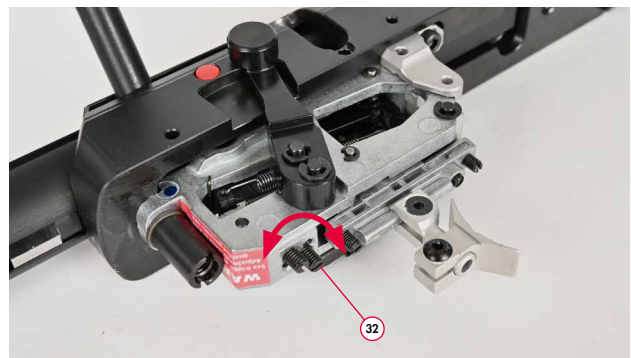


Abb. 39 Setting Sear Weight

8.7.1.1.5. SEAR ENGAGEMENT

Sear engagement is the total engagement when the trigger is not pulled and in resting condition, including first and second stage.

WARNING!



Danger to life.
Unintended firing due to insufficient sear engagement and/or insufficient trigger weight.

- ▶ Do not set sear engagement too low.
- ▶ Do not set trigger weight too low.
- ▶ Do not subject loaded and unsecured rifle to impacts and do not close the bolt forcefully.

MANUAL TRIGGER 5061 MATCH

8.7.1.1.6. SETTING OF THE SEAR ENGAGEMENT

! The rifle must be unloaded.

- ▶ Cock the rifle and release the trigger (check if the trigger releases as desired).

Adjustment of the sear engagement at the two stage trigger via two stage set screw [29]:

- Turn to the right = sear engagement is shortened (-).
- Turn to the left = sear engagement is lengthened (+).

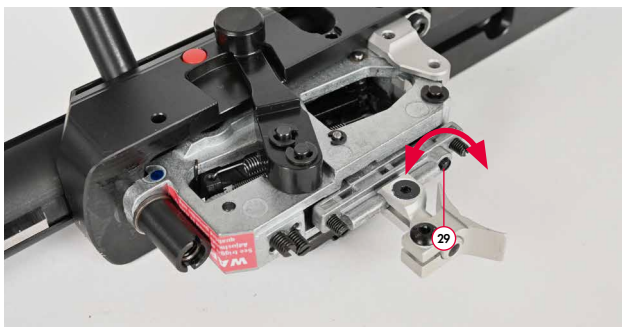


Abb. 40 Setting Sear Engagement

8.7.1.1.7. THE SEAR ENGAGEMENT IS TOO LONG

There is a short path from the two stage to the release of the trigger (so-called "pulling" or "dragging").

- ▶ Turn the two stage set screw [29] step by step to the right after cocking and releasing (in each case approx. 1/8 turn).
- ▶ Until the second stage is crisp and there is no creep noticeable
- ▶ Then turn back 1/5 turn to the left.
- ✓ The optimal sear engagement is set.

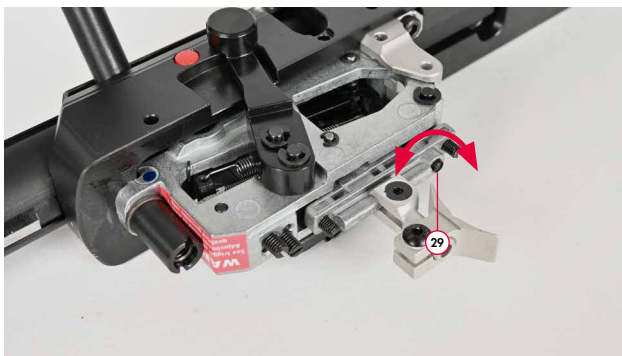


Abb. 41 Sear engagement is too long

8.7.1.1.8. THE SEAR ENGAGEMENT IS TOO SHORT

There is no more two stage.

The trigger releases indefinitely without two stage.

- ▶ Turn the two stage set screw [29] at least 1/4 turn to the left after cocking, release the trigger and check whether there is a two stage.
- ▶ If not, repeat the procedure until there is an audible two stage.
- ▶ As soon as there is a palpable two stage, proceed according to (see chapter „8.7.1.1.7. The sear engagement is too long“ on page 20) in order to get the optimal sear engagement.

- ✓ Sear engagement is set.

Adjustment of the sear engagement with single stage trigger via two stage set screw [29] (see chapter „8.7.1.1.11. Transformation of two stage trigger into single stage trigger“ on page 21).

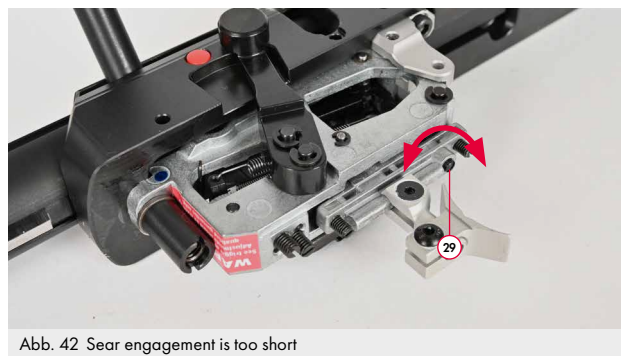


Abb. 42 Sear engagement is too short

8.7.1.1.9. FIRST STAGE TRAVEL (ONLY FOR TWO STAGE TRIGGER)

WARNING!



Mortal danger!
first stage set screw [28] is set via the two stage function.

- ▶ Never turn the first stage travel set screw with the two stage function.
- ▶ Never eliminate the first stage travel entirely in order to transform a two stage trigger into a single stage trigger.

The path of the trigger blade from the zero position to the two stage is called the first stage travel. Adjusting the first stage travel with the first stage set screw [28]:

- Turn to the right = first stage travel is shortened (-)
- Turn to the left = first stage travel is lengthened (+)

8.7.1.1.10. TRIGGER STOP

CAUTION!



Malfunction!
trigger stop set screw [31] is turned beyond the release point (trigger does not release).

- ▶ Do not tighten the trigger stop set screw beyond the release point.

The trigger stop refers to the path from the two stage to the stud of the trigger blade.

- ▶ Adjusting the trigger stop with the trigger stop set screw [31]:
- Turn to the right = trigger stop is shortened (-)
- Turn to the left = trigger stop is lengthened (+)

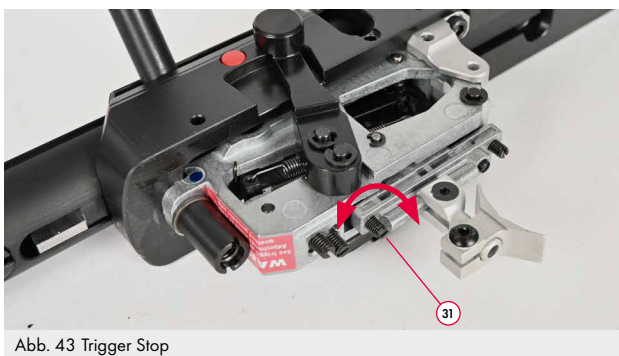


Abb. 43 Trigger Stop

8.7.1.1.11. TRANSFORMATION OF TWO STAGE TRIGGER INTO SINGLE STAGE TRIGGER

WARNING!



Mortal danger due to automatic firing!
Automatic shooting and malfunctions due to minimally set trigger weight and too-low sear engagement.

- ▶ Do not set the trigger weight too low.
- ▶ Do not set the sear engagement too low.

Set the trigger as follows:

- ▶ Unscrew the first stage set screw [28] to the left until the maximum first stage length is set.
- ▶ Cock the rifle.
- ▶ Turn the first stage set screw [28] (two stage) to the left until the trigger releases.
- ▶ From this position, turn two stage set screw [29] approximately 1/4 turn to the right.
- ✓ The trigger is now set directly; there is no more first stage travel.

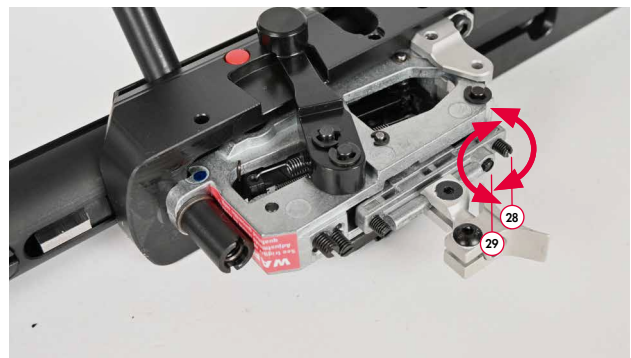
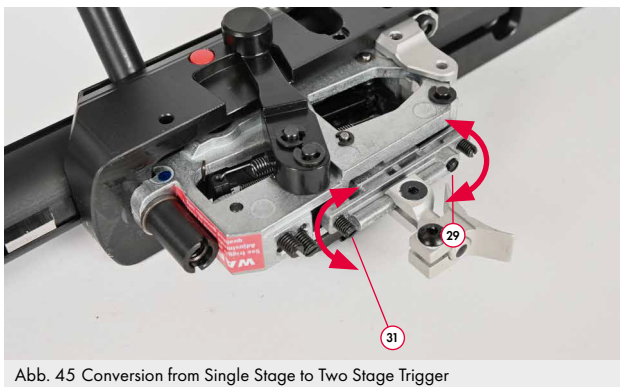


Abb. 44 Conversion of Two Stage Trigger to Single Stage Trigger

MANUAL TRIGGER 5061 MATCH

8.7.1.1.12. TRANSFORMATION FROM SINGLE STAGE TRIGGER TO TWO STAGE TRIGGER

- ▶ Turn trigger stop set screw [31] approx. 2 1/2 turns to the left (set max. trigger stop length).
- ▶ Release the trigger and cock the rifle.
- ▶ Turn the two stage set screw [29] approximately 2 1/2 turns to the right.
- ✓ The two stage is now palpable.
- ▶ To set the optimal sear engagement, proceed according to the instructions in (see chapter „8.7.1.1.5. Sear engagement“ on page 19).
- ▶ Set possible first stage travel, trigger stop, trigger weight, and weight of first stage to the desired values.



8.7.1.2. TROUBLESHOOTING THE TRIGGER

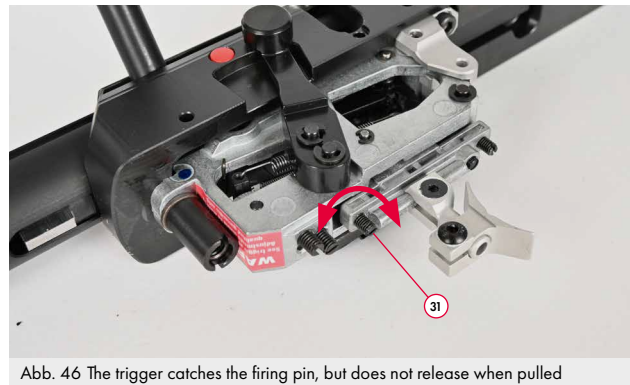
In case of malfunctions due to misadjusted trigger, proceed as follows:

- ▶ After each adjustment, check the trigger function.
- ▶ Once the malfunction is resolved, check the desired trigger values and readjust if necessary.

8.7.1.2.1. THE TRIGGER CATCHES THE FIRING PIN, BUT DOES NOT RELEASE WHEN PULLED

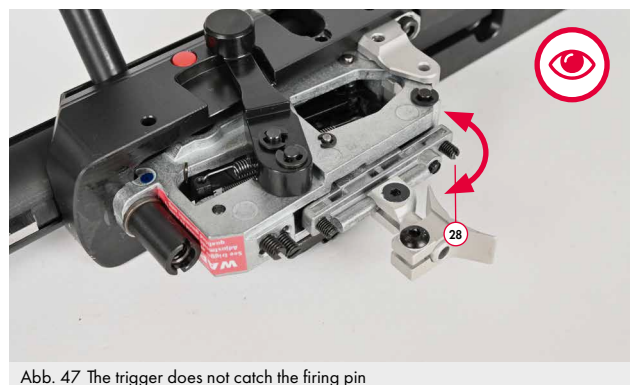
- ▶ Check whether the trigger's safety has been released.
- ▶ Check whether the trigger cam [34] is present and screwed on properly.

- ▶ The trigger stop set screw [31] is tightened a few turns too far (turn trigger stop set screw [31] a few turns to the left until the firing pin releases again when releasing the trigger).



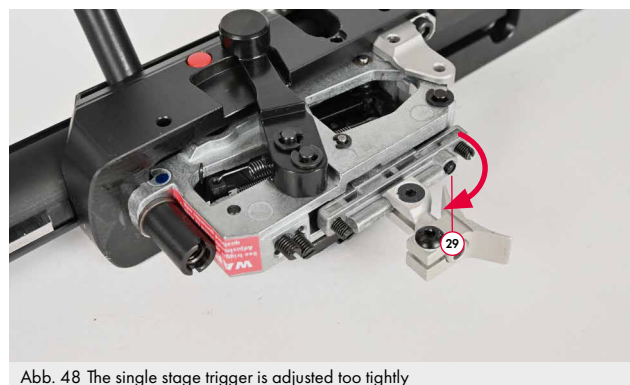
8.7.1.2.2. THE TRIGGER DOES NOT CATCH THE FIRING PIN

- ▶ The first stage set screw [28] is tightened a few turns too far.
- ▶ Check whether the tension spring is undamaged and attached correctly



8.7.1.2.3. THE SINGLE STAGE TRIGGER IS ADJUSTED TOO TIGHTLY

- ▶ Turn the two stage set screw [29] stepwise by 1/4 turns to the right until the firing pin with reset spring [24] is caught.



8.7.1.2.4. THE SEAR RETURN SPRING IS TOO WEAK OR DEFECTIVE

- ▶ The trigger must be sent to the factory for repair.

8.7.2. MAINTENANCE OF THE TRIGGER

- ☛ Please heed the general maintenance notes!
- ▶ Keep trigger dry and dust-free (the release links were coated with long-lasting grease by ANSCHÜTZ).
- ▶ Never wash out the insides of the trigger with a spray or oil to prevent hardening, sticking or soiling of the trigger parts.
- ⚠ When maintaining the firearm no dirt, solvent residues, greases or unsuitable oils may get into the trigger assembly. ANSCHÜTZ recommends cleaning the firearm so that it lies on its side or with the stock upwards, which prevents damage to the trigger assembly.

8.7.3. TRIGGER MAINTENANCE INTERVAL

ANSCHÜTZ recommends having the trigger checked annually by an authorized gunsmith. Also, check the trigger mounting screws for tightness.

8.8. BARRELED ACTION MOUNTING AND STOCK SETTINGS

Depending on your version, functions or setting options may differ from the illustrated instructions. Make the settings according to the options of your model.

8.8.1. MOUNTING / DISMOUNTING THE STOCK AND BARRELED ACTION

8.8.1.1. COMPETITION STOCK

- ▶ First, remove the grip by loosening the screw on the underside of the handle.
- ▶ Loosen and remove rear action screw [37] and front action screw [38] (hex key).



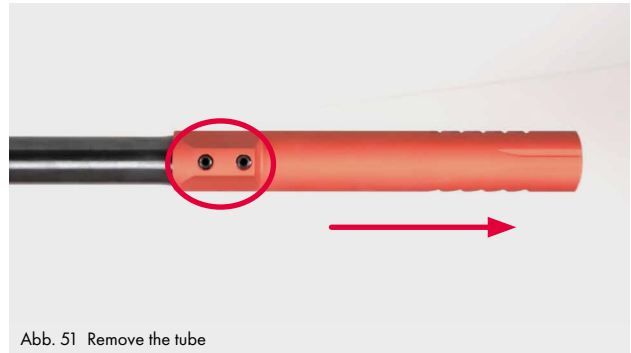
- ▶ Remove barreled action [36] from the stock [15].



- ▶ The connection between the stock and the barreled action is made in reverse order.
- ⚠ Screw in rear action screw [37] and front action screw [38] and gradually tighten alternately and evenly (hex key, 4 mm).
- ⚠ Check the barreled action mounting before each shooting session to ensure it is securely fastened.

8.8.1.2. ONE-KK STOCK

- ▶ Open the screws on the underside of the tube and remove the tube.



- ▶ Loosen the screw on the underside of the grip and turn the grip 90°.



- ▶ Open and remove the action screws and screw on the fore-end.



- ▶ Remove the fore-end over the barrel.

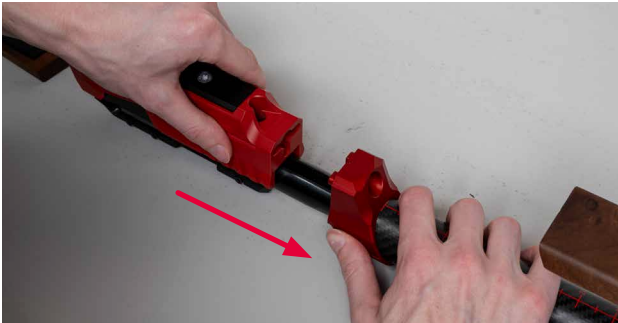


Abb. 55 Remove the fore-end over the barrel

- ▶ Remove barreled action [36] from the stock [15].
- ▶ The connection between the stock and the barreled action is made in reverse order.
- ⚠ Screw in rear action screw [37] and front action screw [38] and gradually tighten alternately and evenly (hex key, 4 mm).
- ⚠ Check the barreled action mounting before each shooting session to ensure it is securely fastened.

8.8.2. STOCK ADJUSTMENTS

NOTE!



Do not tighten the barreled action mounting screws too tightly to avoid damaging the threads.

8.8.2.1. ADJUSTING THE STOCK LENGTH

Adjust length:

- ▶ Loosen the screw on the side of the stock.
- ▶ Pull out or push in to the desired length.
- ▶ Fine-tune with the knurled screw.
- ▶ Tighten the screw on the side of the stock to a maximum of 2,5 Nm.



Abb. 56 Loosen the screw

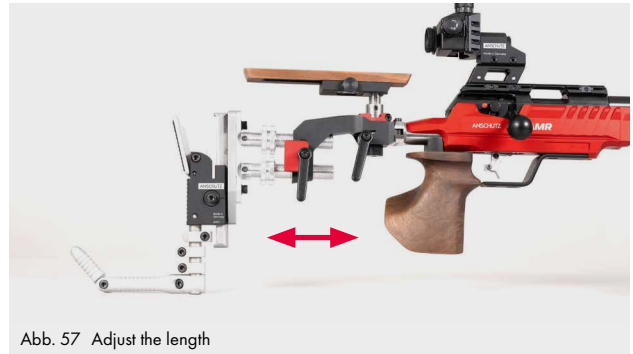


Abb. 57 Adjust the length



Abb. 58 Adjust the knurled screws

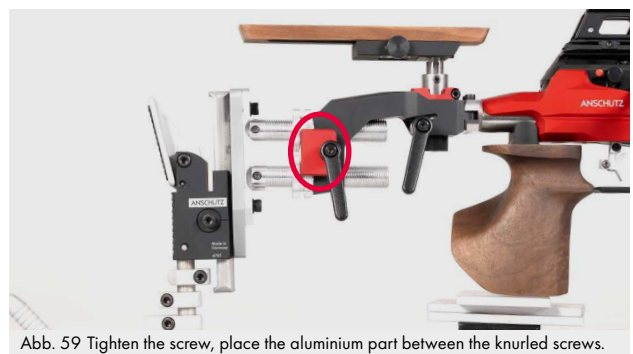


Abb. 59 Tighten the screw, place the aluminium part between the knurled screws.

- ✓ The length is adjusted.

8.8.2.2. ADJUSTMENT OF THE BUTT PLATE

Adjusting the height:

- ▶ Loosen the knurled screw and fastening screws.
- ▶ Move the butt plate up or down.
- ▶ Tighten the knurled screw and fastening screws.

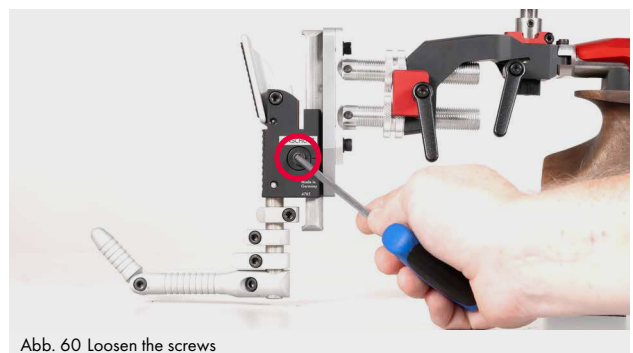


Abb. 60 Loosen the screws



Abb. 61 Adjust the height

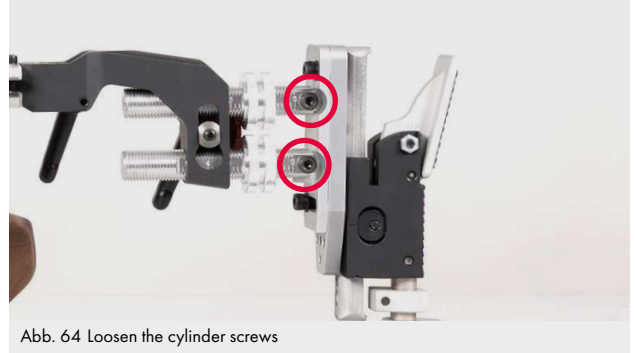


Abb. 64 Loosen the cylinder screws

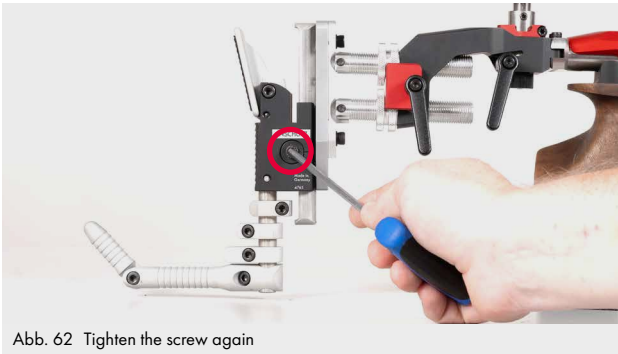


Abb. 62 Tighten the screw again



Abb. 65 Adjust the pitch

✓ The height of the butt plate is adjusted.

8.8.2.3. PITCH OF THE BUTT PLATE

Adjusting the pitch:

- ▶ Loosen the screw on the side of the stock.
- ▶ Loosen the cylinder screws on the butt plate columns.
- ▶ Adjust the pitch.
- ▶ Adjust the knurled screws for fine adjustment of the pitch.
- ▶ Tighten the cylinder screws and screw in the stock.



Abb. 66 Adjust the knurled screws



Abb. 63 Loosen the screws



Abb. 67 Tighten the screw again

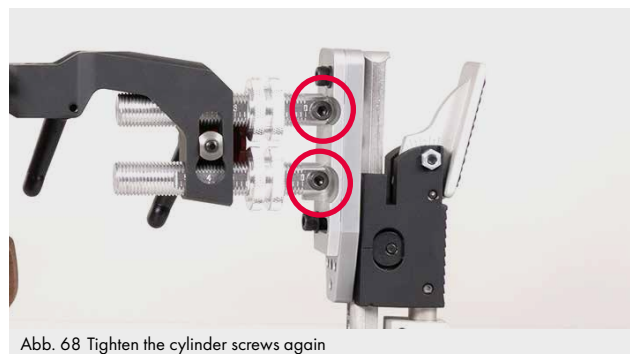


Abb. 68 Tighten the cylinder screws again

- ✓ The pitch of the butt plate is adjusted.

8.8.2.4. ADJUSTING THE HOOK BUTT PLATE

Adjusting the hook butt plate:

- ▶ Open the corresponding screw on the hook butt plate.
- ▶ Adjust the hook butt plate accordingly.



Abb. 69 Loosen the screws

- ▶ Tighten the screw to 2.5 Nm.

- ✓ The hook butt plate is adjusted.

8.8.2.5. ADJUSTING THE CHEEK PIECE

- ▶ Open the screw on the side of the butt stock.
- ▶ Remove the cheek piece.
- ▶ Open the screw on the pass stone.
- ▶ Adjust height and tilt.
- ▶ Tighten the screw on the pass stone again.
- ▶ Open grub screw on cheek column.
- ▶ Fine adjustment of the height using a knurled screw. There is also a scale on the back of the jaw column.
- ▶ Tighten the grub screw again.
- ▶ There are two screws on the top of the cheek piece for adjusting the cheek piece lengthwise. Tighten again after adjustment.



Abb. 70 Loosen the screw

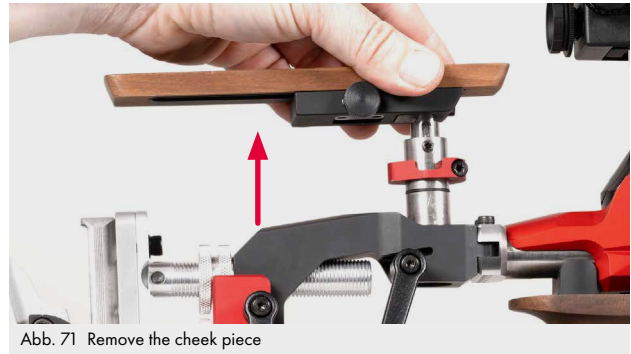


Abb. 71 Remove the cheek piece



Abb. 72 Open the screw on the pass stone

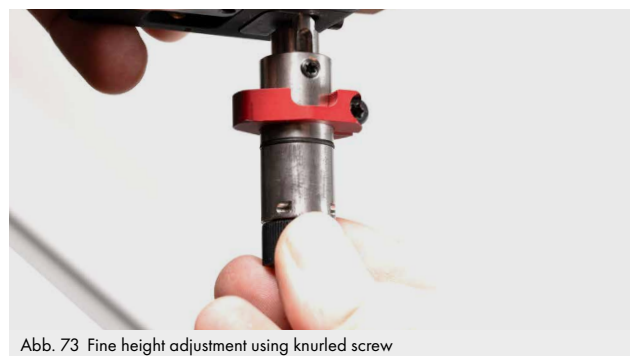


Abb. 73 Fine height adjustment using knurled screw

- ✓ The cheek piece is adjusted.



Abb. 74 Screws for length adjustment on top

8.8.2.6. OFFSET OF THE REAR STOCK

The rear stock can be offset by a few millimetres to the left or right using the connecting block.

- ▶ Loosen the screws on the top and remove them.
- ▶ Screw the stock back into place in the left/right or centre position.



Abb. 75 Loosen the screws on the top and remove them



Abb. 76 Place as desired

8.8.2.7. REMOVE REAR STOCK INCL. GRIP

- ▶ Loosen the screw on the centre back and remove it.
- ▶ Remove rear stock incl. grip towards the rear.
- ▶ Assembly is carried out in reverse order.



Abb. 77 Loosen screw, remove rear stock

8.8.2.8. ADJUSTING THE GRIP

There is a screw on the underside of the grip. Once loosened, it can be individually adjusted lengthwise, as well as rotated and tilted.

- ▶ Loosen the screw on the underside of the grip.
- ▶ Adjust the grip.

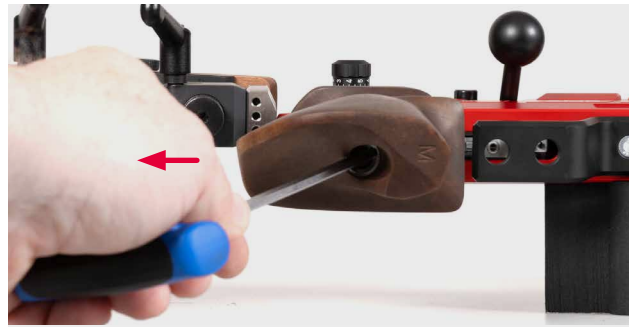


Abb. 78 Loosen the screw

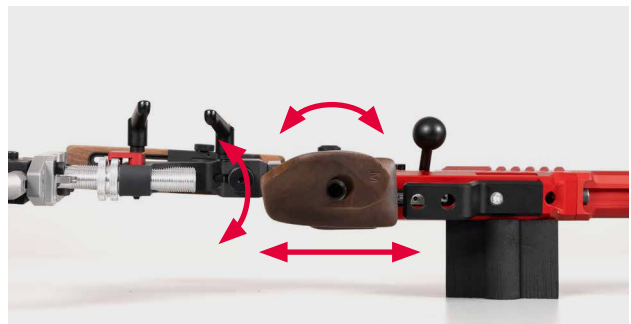


Abb. 79 Adjust the grip

- ▶ Tighten the screw again.
- ✓ The grip is adjusted.

8.8.2.9. ADJUST THE FORE-END RISER BLOCK

8.8.2.9.1. ON THE 'COMPETITION' STOCK

The fore-end riser block can be adjusted in length, lateral tilt and height.

- ▶ Loosen the two front screws on the underside of the UIT connection.
- ▶ Adjust the length.
- ▶ Tighten the screws again.



Abb. 80 Loosen the screws, adjust the length

- ▶ Loosen the rear screw on the underside of the UIT connection.
- ▶ Adjust lateral tilt.
- ▶ Tighten the screw again.



Abb. 81 Loosen the screw, adjust lateral tilt

- ▶ Loosen the screw on the underside of the paras.
- ▶ Loosen the screws on the side of the fore-end riser block.
- ▶ Adjust the height.
- ▶ Tighten the screws again.

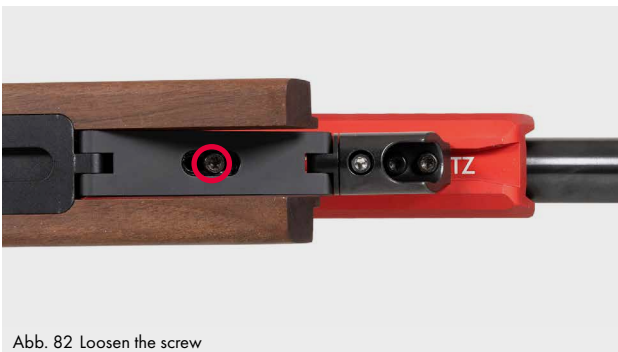


Abb. 82 Loosen the screw



Abb. 83 Loosen the screws, adjust the height

- ✓ The fore-end riser block is adjusted.

8.8.2.9.2. ON THE STOCK 'ONE-KK'

The fore-end riser block can be adjusted in length, lateral tilt and height.

- ▶ Release the quick-release clamp.
- ▶ Adjust length and tilt.
- ▶ Tighten quick-release clamp again.



Abb. 84 Loosen the quick-release clamp

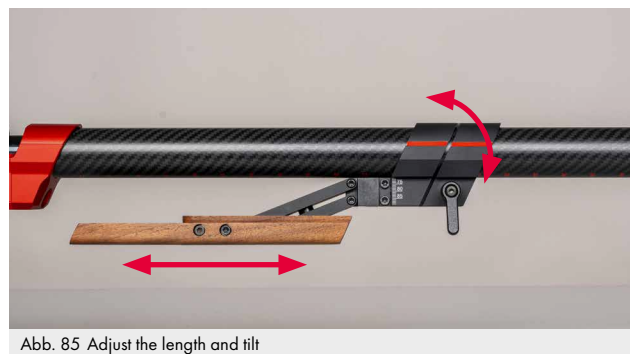


Abb. 85 Adjust the length and tilt

- ▶ Loosen the screw on the underside of the paras.
- ▶ Adjust the height.
- ▶ Tighten the screws again.



Abb. 86 Loosen the screw

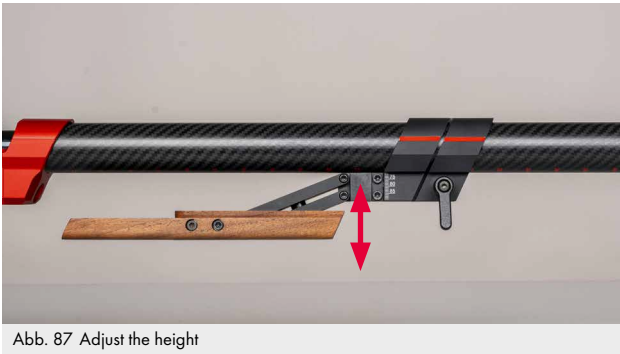


Abb. 87 Adjust the height

- ✓ The fore-end riser block is adjusted.

8.8.2.10. QUICK COUPLERS ADAPTER

In order to be able to switch between the different types of positions as quickly as possible, our quick couplers adapter is installed as standard on ONE-KK stocks.



Abb. 88 Quick couplers adapter mounting options.

- ✦ By loosening the fastening screw, the fore-end riser block with quick couplers adapter can be easily removed from the quick couplers adapter base and the ONE hand stop can be mounted, and vice versa. The SOLID Vario benchrest rail can also be mounted in this way.

8.8.3. ASSEMBLE/DISASSEMBLE THE FORE-END

The fore-end of the 1761 AMR rifle can be dismantled. Proceed as follows.

- ▶ Open the screw on the fore-end and remove it.
- ✓ Fore-end can be removed.
- ▶ Assembly made in reverse order. Tighten screw to max. 6 Nm.



Abb. 89 Loosen and remove screw, remove fore-end

8.8.4. ASSEMBLE/DISASSEMBLE THE TUBE

The muzzle tube of the 1761 AMR rifle can be dismantled. Proceed as follows.

- ▶ Open the screws on the underside of the tube.
- ▶ Remove tube from front.
- ▶ Assemble in reverse order. Tighten screw to max. 1.5 Nm.

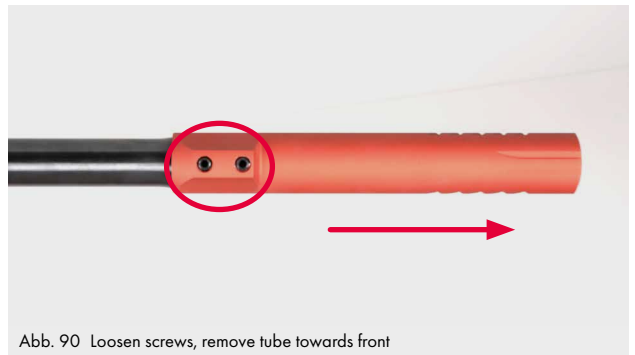


Abb. 90 Loosen screws, remove tube towards front

8.8.5. MAINTENANCE/CLEANING OF THE STOCK

☛ Please heed the general maintenance notes!

It is important to keep the stock clean and free of moisture. If your stock should get wet, we recommend cleaning it with a soft cloth and drying it completely. For this, it may be appropriate to dismount the stock and barreled action. Use only suitable cleaning and care products to maintain wood stocks.

NOTE!



Firearm oils are not suitable for stock maintenance. Use appropriate stock care products and note the instructions of the manufacturer in question.

NOTE!



Keep the stock dry, free of water, and avoid condensation formation. Pay attention that the stock does not come into contact with any solvents, cleaning products or other substances. Do not affix any stickers or other objects to the stock. This can cause damage to the stock surface.

NOTE!



Please note the cleaning instructions, the care products, and follow the instructions of the manufacturer in question.

8.8.6. MAINTENANCE OF THE BARREL

☛ Please heed the general maintenance notes!

8.8.6.1. CLEANING THE BARREL

CAUTION!



Never pull the brush back and forth in the barrel.

NOTE!



Heed the manual of your cleaning products!

NOTE!



After using cleaning agents that contain ammonia, be sure to re-oil the barrel to prevent the risk of corrosion.

To clean the barrel [11] in case of light soiling, use a synthetic brush.

- ▶ Oil the synthetic brush slightly and push from the chamber side out with a suitable cleaning rod through the barrel [11].
- ▶ To clean the barrel [11] in case of heavy soiling, use a bronze brush and a suitable barrel cleaner.



Abb. 91 Synthetic brush

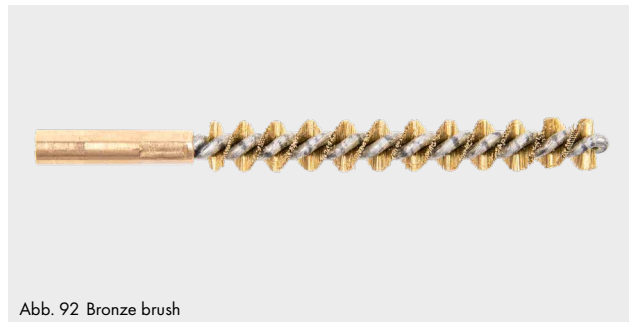


Abb. 92 Bronze brush

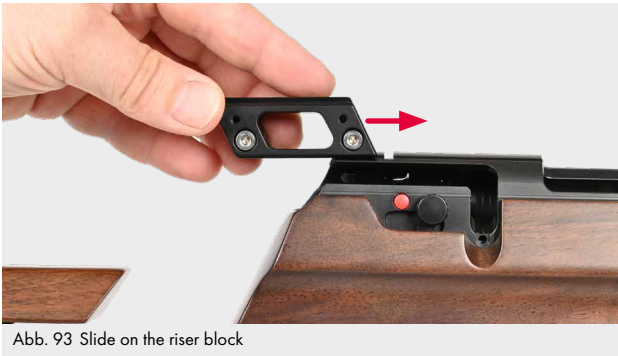
- ▶ To dry the barrel, pull a woolen swab through the barrel [11] several times.

✓ The barrel [11] is clean.

8.9. SIGHT / MOUNTINGS

8.9.1. MOUNTING A REAR SIGHT (OPTIONALLY WITH RISER BLOCK)

- ▶ Similar illustration, functionality can be adopted.
- ▶ Slide the riser block onto the prism rail of the receiver [10] from behind.
- ▶ Secure both screws at the desired position with 2.5 Nm of torque.
- ▶ Slide the rear sight onto the riser block from behind.
- ▶ Once the rear sight is in the desired position, tighten both screws with 2.5 Nm of torque.



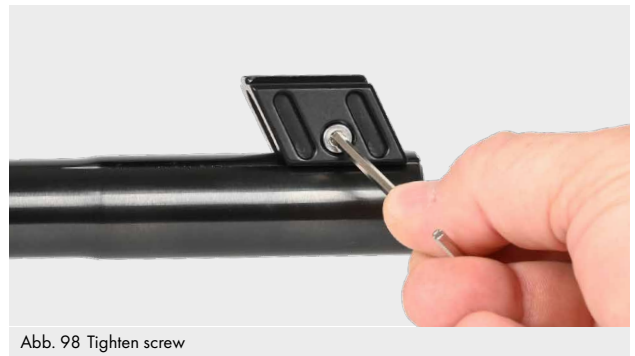
8.9.2. MOUNTING A FRONT SIGHT (OPTIONALLY WITH RISER BLOCK)

A integrated 11 mm prism rail at the muzzle end can be used to mount the front sight of your choice.

- ▶ Slide the riser block onto the prism rail of the muzzle.



- ▶ Tighten the screw with 2.5 Nm of torque.



- ✓ The riser block is mounted.
- ▶ Slide the front sight onto the riser block.



Abb. 99 Slide the front sight onto the riser block

- ▶ Tighten the screws with 2.5 Nm of torque.



Abb. 100 Tighten screws

- ✓ The front sight is mounted.

9. MAINTENANCE/CLEANING

9.1. GENERAL

WARNING!



Mortal danger!

Mortal danger! due to loaded rifle.

- ▶ Before use, or in case of maintenance and cleaning work, ensure that the rifle is not loaded. It is recommended that you remove all live ammunition from the work area when you are performing maintenance work on the rifle.

WARNING!



Bodily injury or property damage!
Risk of bodily injury or property damage due to unoiled barrel and chamber.

- ▶ Before shooting, the barrel and the chamber must be free of foreign bodies.

CAUTION!



Any changes or damage to the rifle should always be heeded. In case of a change or damage, the rifle must be brought immediately to an authorized gunsmith or sent to ANSCHÜTZ for inspection.

NOTE!



Protect the rifle against dust, sand, moisture, heat, and damaging influences.

NOTE!



In order to reduce the risk of stock breaks during transport, ANSCHÜTZ recommends, especially for flights, detaching the barreled action from the stock.

NOTE!



Please clean your rifle – especially the bolt and the barrel – after each use if you are using a sound moderator. Also follow the cleaning instructions of the manufacturer of your sound moderator!

NOTE!



Dry firing:

For safety, during dry firing, please always use a buffer cartridge to prevent damage!

NOTE!



When cleaning plastic parts (e.g. magazine floors, followers), use only oils that does not damage, attack or destroy the plastic!

NOTE!



The rifle case/soft case should be cleaned and freed of from dust and lint regularly.

The rifle case and soft case should have a smooth, dust-resistant inner lining.

When the rifle is not being used, the rifle case/soft case should always be open in order to allow moisture to escape.

The insertion of a moisture trap can reduce moisture formation.

NOTE!



Keep the stock dry, free of water, and avoid condensation formation. Pay attention that the stock does not come into contact with any solvents, cleaning products or other substances.

Do not affix any stickers or other objects to the stock. This can cause damage to the stock surface.

NOTE!



If nothing else is specified, please tighten screws only hand-tight to prevent damage!

NOTE!



When inserting the bolt, make sure not to damage the stock! Incorrect handling and inattention do not constitute a warranty case.

NOTE!



After each use of the rifle, coat the steel parts with a thin oil film and clean the barrel thoroughly.

When transporting from cold to warm rooms, condensation can form on metal parts and inside the barrel. If this condensation is not dried off quickly, it can cause flash rust under some circumstances.

No other tools (felt stoppers, unapproved greases, etc.) may be used for cleaning the barrel.

9.2. MAINTENANCE INTERVALS

9.2.1. BEFORE SHOOTING

- Remove oil from the rifle carefully.



Removing oil from the rifle should be done at room temperature since at cold temperatures, too much residue may remain in the barrel.

- Shoot one to two shots to restore even shooting performance (oil shots).

9.2.2. AFTER SHOOTING

- Allow the rifle to warm up to room temperature with the bolt and snow cover (if present) open.
- Carefully remove sweat from external parts.
- Take the rifle apart and clean sweat off individual parts as well.
- Oil rifle with suitable gun oil, oil stock with special stock care products.
- Clean the barrel with a plastic brush and gun oil.

For new rifles (up to 100 shots) in 10-shot intervals, following in min. 50-shot intervals

- Clean the barrel from the chamber to the muzzle with a brass or bronze brush with suitable barrel cleaner.



Do not pull the brush back and forth in the barrel.

- Unscrew brass brush outside the muzzle and pull the cleaning rod carefully back through the barrel.
- Pull the cotton wick several times dry through the barrel until the last cotton wick no longer indicates any noticeable soiling.
- Wipe off the rifle (incl. stock) with an oily cloth.

9.2.3. ANNUALLY

- Have the rifle checked once a year by an expert who has received training from ANSCHÜTZ about the maintenance of ANSCHÜTZ rifles!

10. TROUBLESHOOTING

CAUTION!



In case of malfunction (shots not fired, etc.), the rifle must be unloaded, the safety set, and it must be brought to a specialized dealer/gunsmith or sent to ANSCHÜTZ.

11. DISPOSAL



Disposal of the rifle must be done demonstrably by a specialized dealer/gunsmith.

12. MISCELLANEOUS

Additional information is available on the Internet at www.anschuetz-sport.com. ANSCHÜTZ will also be glad to inform you about news about this and other products with the ANSCHÜTZ newsletter, to which you can subscribe for free on the Internet.

Included with your rifle is a quality control card with the original test fire group.



Abb. 101 Control card shot with premium hunting ammunition (Fig. similar)

NOTE!



Please wash your hands for hygienic reasons each time after you use the rifle, as there can be oils, greases, and contamination on the rifle.

13. SHOOTING PERFORMANCE

The shooting performance of a rifle depends on many factors. An important factor here is the ammunition. Not every barrel shoots equally well with every type of ammunition; there can be significant differences in performance.

The sights and their mounting is just as important. Parallax, loose sighting, defects in the sighting adjustment, and non-optimal mounting are the most frequent causes of unsatisfactory shooting performance.

That's why only telescopic sights and mounts mounted by a specialist are used and the ammunition is coordinated with those on your rifle.

Even ammunition from the same maker and the same filling can produce different shooting performance and shooting patterns from batch to batch and rifle to rifle. With optimally selected ammunition, sights, and mounting, we guarantee the outstanding shooting performance of our rifles.

See guarantee card.


Please also note that every attachment or accessory (regardless of the manufacturer), such as sound moderators, muzzle brakes, and sights contribute to the precision and shooting performance and can affect it.

NOTE!



Every bolt is adapted to the associated rifle in order to achieve optimal shooting performance. This is why, and for safety, the bolts may not be exchanged.

14. GUARANTEE CARD



EINFACH EINS WERDEN!

<<< **WARRANTY** >>>

1. Material:

This product has been released for sale after the product itself, its materials and individual components have been subjected to strict inspection, or the rifle has demonstrated its durability and function during test shooting. J.G. ANSCHÜTZ GmbH & Co. KG offers a full guarantee covering material and manufacturing faults (excluding broken stocks and springs) for a period of two years, provided that the fault can be shown to have been present at the time of handover of the product. No warranty claims will be accepted by J.G. ANSCHÜTZ GmbH & Co. KG for faults that are the result of improper use or unauthorised repairs. The item will either be repaired or replaced at our discretion. Claims for compensation - put forward for any legal reason whatsoever - are excluded.

2. Shooting Performance:

The purchaser undertakes to inform J.G. ANSCHÜTZ GmbH & Co. KG in writing of any faults detected in shooting performance within one month of purchase with the submission of their own shooting record. J.G. ANSCHÜTZ GmbH & Co. KG reserves the right to transfer the rifle to an independent agency for inspection (DEVA or a national ballistics office). Should such an agency confirm excellent shooting performance, J.G. ANSCHÜTZ GmbH & Co. KG is entitled to charge the purchaser the costs of the rifle inspection. The accepted warranties do not apply to rifle damage resulting from mechanical effects and improper use or care by the purchaser. The warranty is excluded if the rifle has been repaired or modified by unauthorised persons. Likewise, the warranty is cancelled when using reloaded ammunition or ammunition which is not CIP approved.

In the event of a warranty/damage claim please enclose this card, completed and signed by your dealer, with the product.

J.G. ANSCHÜTZ GmbH & Co. KG · Jagd- und Sportwaffenfabrik
 Postfach 1128 · D-89001 Ulm/Germany · www.anschuetz-sport.com

Serial-No.:

Date:

Bought at:

ANSCHÜTZ

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J.G. ANSCHÜTZ GmbH & Co. KG
Jagd- und Sportwaffenfabrik

Daimlerstraße 12 · 89079 Ulm / Germany

Tel. +49 - (0)731 - 40 12 - 0

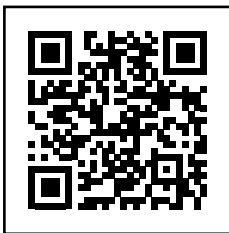
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