

presslug

Actual 2020

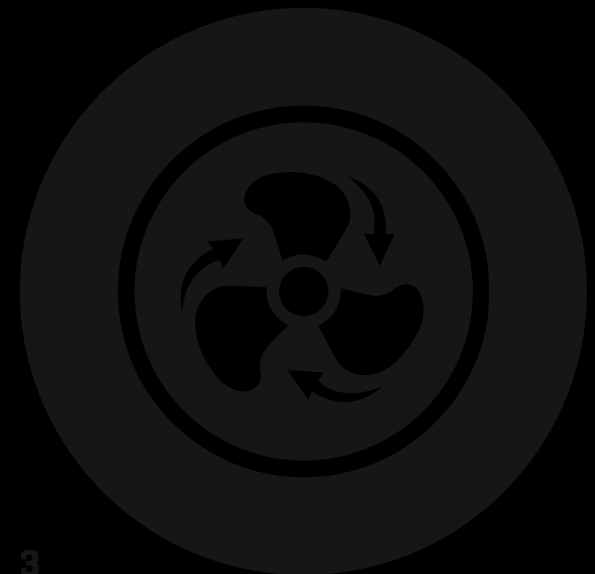
**BE INDEPENDENT. MAKE YOUR OWN PERFECT SLUGS.**



## SAFETY INSTRUCTIONS

It is important to know the basic safety precautions concerning the work with lead. Lead contamination is inevitable because the metal contaminates the air and skin. Children and pregnant women should stay away during use and until cleanup is complete.

You can lower this risk but not completely eliminate it with a good ventilation, washing your hands after use, before eating or smoking and by thorough cleaning of the working surfaces and floors once the lead dust settles.



# PRESSLUG PELLET PRESS

## BASIC INFORMATION

Every shooter knows that the high-quality ammunition is the key to success. Factory-made ammo has to be compatible with a wide range of rifles but that is also its downside. Each barrel is different so why don't use the ammunition that is especially made for your barrel? Good luck contacting the manufacturers with custom orders. That is why we have decided to create the Presslug. This pellet press will basically give you unlimited options. You will become independent. You will be the one to determine the specs of your slugs. Say no to compromises and create the perfect slug for your rifle. The accuracy makes it worth it.

Presslug is a manual pellet press. It will allow you to create your very own airgun slugs. The press is controlled by a single lever which makes it really easy to use. The durable body is made from the EN AW 7075 aluminium alloy with black anodized finish. The pressing mold, pellet die and the die counterpart were created from the TOOLOX 44 steel. This model is produced in Czech Republic with the help of high-tech CNC technologies and as an added bonus comes with a lifetime warranty.





presslug 5

Czech republic

# FIRST SET



**1**

Attach the supporting bars to the press with four screws.



**2**

Secure the press on the table with the supporting bars and the supporting plate. You are going to have to drill four holes into the table. The working area must be flat and stable.



**3**

Attach the lever to the right or the left side of the press and secure it in place with the included 24 mm key.



# -UP

## FIRST SET-UP

All of the tools needed for the assembly of the Presslug pellet press are included in the package. The sides of the press frame have compartments containing the Allen key and the mounting key. They are held in place with magnets. The 24 mm key is packaged separately in the box.



4

Screw the pressing mold in your desired caliber into the press and tighten it with the included mounting key. Loose mold might cause deformations of the slug.



5

Screw in the pellet die counterpart.



6

Tighten all of the screws. Now you are ready to start creating your own airgun slugs.

# INSTRUC

## INSTRUCTIONS



1

First you need to set the die counterpart to match the desired length of the slug by turning the dial and securing it with the Allen key.



2

Move the lever towards you and keep it in the middle position so that there is a room for the lead cylinder in the pressing mold.



3

Insert the lead cylinder into the pressing mold and press the lead cylinder by moving the lever all the way down.

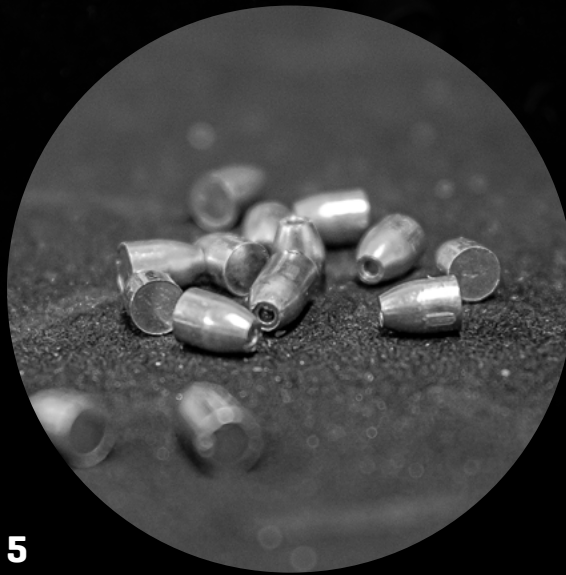


# CTIONS



4

Return the lever all the way back to the upper position. The needle will push the completed slug out of the pressing mold.



5

Take the slug carefully out and check it for any deformations. Clean it of any lead burrs.



6

Remove any excess lead from the openings in the pressing mold.

# POTENTIAL PROBLEMS AND SOLUTIONS

The most common cause for the deformation of the slug tip is the loose pressing mold. The small number of lead burrs on the slug is completely normal and you can easily get rid of it. You have to clean the pressing mold and the pellet die if the slugs come out with a large number of burrs and are deformed.

Problem	Solution
The tip of the slug is deformed	Clean and tighten the pressing mold
The slug has a lot of lead burrs	Clean the pressing mold and the die counterpart





## MAINTENANCE

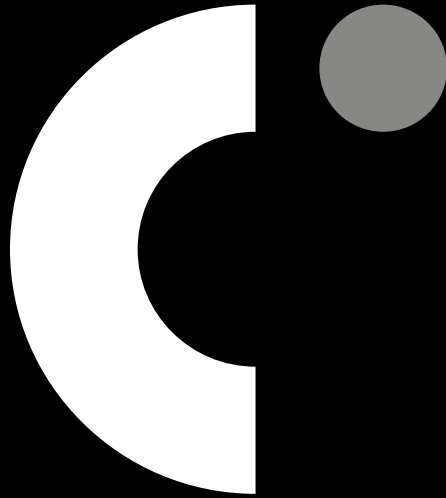
The anodized surface of the press frame is resistant to corrosion and requires almost no maintenance. We recommend lubricating the piston with oil to reduce the friction. This model comes with a small sample of oil.

Clean the pressing mold and the pellet die of any lead burrs. You can use a cloth or a cotton swab.

Technical Specification:	PRESSLUG
Weight:	1462 g
Length:	185 mm
Width:	180 mm
Height:	382 mm
Material:	EN AW 7075
Pressing Mold Material:	Toolox 44
Pellet Die Material:	Toolox 44

Technical Specification:	PRESSLUG FORM
Weight:	1135 g
Length:	320 mm
Width:	100 mm
Height:	40 mm
Material:	INOX 1.4301
Mold Material:	EN AW 7075
Sprue Plate Material:	Toolox 44

Technical Specification:	PRESSLUG CUT
Weight:	736 g
Length:	70 mm
Width:	50 mm
Height:	85 mm
Material:	EN AW 7075
Cutting Plate Material:	Toolox 44



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