



Redding Reloading Equipment Cortland, NY 13045

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## **Neck Sizing Bushings (Titanium Nitride) Instructions**

Redding Neck Sizing Bushings fit all Redding Bushing Dies and interchange with Wilson style bushings.

Available in .001" increments from 17 thru 338 calibers.

Steel bushings are heat treated to approx. Rc 60-62 and hand polished to reduce sizing effort. Lubrication is recommended.

TITANIUM NITRIDE surface treatment technology increases the lubricity and effective surface hardness to approx. Rc 85

### **Determining Bushing Size**

The proper bushing size can be easily determined by measuring the outside neck diameter of your loaded cartridges with a precision micrometer. From this measurement, subtract .002". This allows for brass spring back after sizing and will result in a proper press fit for the bullet.

If you have any questions regarding the above procedures, do not hesitate to contact our tech support members.

Email: [techline@redding-reloading.com](mailto:techline@redding-reloading.com)

Phone: (607) 753- 3331

### **Lifetime Warranty Disclaimer:**

***All Redding Reloading Equipment has been carefully inspected prior to shipment and is fully warranted to be free from defects in materials and workmanship for life.***

***Any product or parts which prove to be defective will be replaced or repaired without charge if returned prepaid to the factory.***

***Note: We reserve the right to decline responsibility where misuse or careless handling is evident or where repairs or modifications have been made or attempted by others.***