MODEL S410 & S510-SL CARBINE, CLASSIC & XTRA FAC 5 & 10 SHOT



# USERS HANDBOOK

#### THIS HANDBOOK REFERS TO \$410 & \$510 FAC SIDE LEVER MODELS

PLEASE READ THIS MANUAL BEFORE USING YOUR NEW RIFLE, IT CONTAINS IMPORTANT SAFETY INFORMATION AND INSTRUCTION ON ADJUSTMENT AND MAINTENANCE.



Illustrated with optional telescopic sight and mounts.

HIGH POWER MODELS - OVER 20ft/lbs MUZZLE ENERGY

\*\*\*\*\* SAFETY CODE \*\*\*\*\*

- 1 TREAT THIS AIR RIFLE AS IF LOADED.
- 2 NEVER POINT IT AT ANYONE, EVEN IF UNLOADED.
- 3 NEVER LEAVE THIS RIFLE UNATTENDED WHEN COCKED OR LOADED.
- 4 ALWAYS BE SURE OF WHAT LIES BEYOND YOUR TARGET.
- 5 ALWAYS CONDUCT YOURSELF IN A SPORTSMAN-LIKE MANNER.

ALWAYS BE AWARE THAT YOUR ACTIONS WILL BE UNDER THE SCRUTINY OF OTHER MEMBERS OF THE PUBLIC WHO MAY NOT SHARE YOUR ENTHUSIASM FOR AIR WEAPONS. BAD PRACTICES PROMOTE BAD PUBLICITY. DO NOT JEOPARDISE

WARNING ! - UNAUTHORIZED DISASSEMBLY OF THIS RIFLE WILL INVALIDATE THE MANUFACTURERS WARRANTY

## WARNING!

Not a toy. Adult supervision required. Misuse or careless use may cause serious injury or death. May be dangerous up to 1,000 yards.

# WARNING!

Do not inhale dust from lead pellets or put lead pellets in the mouth. Wash hands after handling lead. Lead pellets contain lead, a chemical known to the State of California to cause cancer and birth defects (or other reproductive harm).

## WARNING!

Keep the air rifle in the ON SAFE position until you're ready to shoot, then push the safety to the OFF SAFE position.

# WARNING!

Keep your fingers off the trigger while cocking the air rifle or with the barrel in the downwards position. Failure to do so may permanently damage your air rifle. Do not shoot without a pellet in the chamber (dry fire). This may permanently damage your air rifle.

### WARNING!

Use the correct pellet size according to your Air Arms model. Never reuse pellets. The use of any other kind of ammunition can cause injury to you or damage the air rifle.

### WARNING!

Do Not assume that the gun is unloaded if it fails to fire properly.

## WARNING!

Never leave your gun loaded. Do not store it loaded.

#### IMPORTANT INFORMATION, PLEASE READ

Before leaving the factory this rifle was Q.A. inspected and test fired using Air Arms PELLETS to check operation and final adjustment.

It was dispatched in a sealed purpose designed box with a contents label on the lid. Air Arms may not be responsible for any damage to the contents or missing items if the box is not original, if it is damaged or the seals are not intact.

Air Arms cannot be held responsible for damage or missing items due to transit damage, mishandling or being tampered with after leaving the factory.

If this rifle is not received in the original box with the seals intact, please examine carefully for any damage, missing tools or documentation.

In the first instance any problems or complaints regarding this product should be referred to the supplier.

The air cylinder is a highly pressurised unit that must not be modified in any way. Serious personal injury may result if this, and the advice below is not followed.

Do not pressurize the cylinder if there are any surface abrasions or dents. Contact Air Arms for advice. Do not store the rifle in places with, or near sources of high temperature such as fires or boilers. Do not attempt to dismantle when pressurised.

Do not pressurize beyond the stated filling pressure (see filling instruction section). Damage caused by such action is not covered by the manufacturers warranty.

Only use clean, filtered and dry compressed air. Never use any other gas, particularly industrial or welding gases such as oxygen, carbon dioxide, acetylene, hydrogen, argon, etc.

If compressed air is being used other than from a diving shop, the inside of the cylinder should be inspected for corrosion at least annually. If in doubt contact Air Arms for advice.

In any event the cylinder should be inspected every two to three years depending upon usage. Air Arms can provide this service at a reasonable cost.

To maintain this rifle in good working order it should be serviced annually by a competent gunsmith, your supplier may be able to provide this service or contact air arms.

A reasonable amount of advice will be provided to enable the end user to service their own rifle, however this is at the discretion of Air Arms and may not be given in all cases.

The velocity of this rifle has been set using Air Arms field pellets. If any other make or type of pellet is to be used the rifle must be re-tested with the pellet that is to be used, to ensure the muzzle energy is within the limits determined by current legislation.

Due to the nature of hand pumps and their relative inefficiency in removing moisture from the compressed air, the chances of corrosion damage to the cylinder and other internal components are increased.

Therefore the rifle should be regularly serviced and/or checked for any signs of damage by a competent gunsmith.

Air Arms recommend using a dry pack filter kit on any hand pumps used to fill our air rifles.

This model is a high power version that requires the user to hold a firearms certificate.

If accessories not manufactured by Air Arms are used on this rifle, Air Arms can not be held responsible for any loss of performance.

Contact your supplier or Air Arms for any advice on this matter.

#### GENERAL MAINTENANCE AND LUBRICATION

#### MAINTENANCE

#### Fixings

Regularly check the tightness of all fixings. However do not be tempted to over tighten as some parts are made from aluminium and stripped threads may result. Stripped threads are not covered by the manufacturers warranty.

#### Barrel

For ultimate accuracy, clean and re-lube the barrel frequently. It is difficult to advise how often is best for every circumstance, but every 250 shots is not too often if the desire is to keep the barrel in the best possible condition.

The correct materials are very important. Air arms only use products made by napier. Listed below are the napier products and a more generally available alternative. If possible use napier for the best results.

CLEANER :	'NAPIER GUN CLEANER', ALTERNATIVELY WHITE SPIRIT.
OIL :	'NAPIER GUN OIL', ALTERNATIVELY '3 IN 1' OIL.
PULL-THROUGH PAD :	'NAPIER RIFLE CLEAN', ALTERNATIVELY SOFT COTTON CLOTH.
PULL-THROUGH LINE :	'NAPIER PULL THROUGH KIT', ALTERNATIVELY 201b FISHING LINE.

As a rule cleaners and oils intended for shotguns and small/full bore weapons are not suitable.

1. Cut a piece of line three times the length of your barrel, fold in half and tie ends together. Remove silencer if fitted. Open loading bolt.

2. Feed un-knotted end down barrel from the muzzle end until folded end protrudes about 50mm.

3. Cut a 100mm length of 'rifle clean' or 100 x 50mm piece of cloth and pass it between the protruding loop. Spray the pad with 'gun cleaner' or white spirit, turn the rifle upside down and pull the line back through the barrel slowly.

- 4. Repeat steps 2&3 until the pad is clean.
- 5. Repeat steps 2&3 once more without any cleaner on the pad to dry the barrel.
- 6. Repeat steps 2&3 once more with the pad sprayed with 'gun oil' or 3 in 1 oil.

**Important** The reason for turning the rifle upside down is to prevent excess cleaner/oil from passing down the transfer port into the firing valve chamber.

#### Lubrication

Lubrication of the internal mechanism is not covered in this handbook. This is best performed by a competent gunsmith or the factory and in any case should not be required until the annual service. Apply a small dab of grease or oil, on the two pivot points shown in the diagram, and work -in by moving the bolt forwards and backwards. Wipe off excessive grease. Preferred grease is 'napier g95 gun grease'. On return from every shooting session, wipe all over the exterior with an oily rag to preserve the surface finish during storage.

A small drop of oil should be applied to the magazine O ring to keep it moist, and increase its life span.



#### OPERATING INSTRUCTIONS

#### Cocking

Hold securely in one hand and with the other pull the cocking lever out and to the rear. At the end of the stroke the magazine will index and present a new chamber, also the trigger mechanism will engage. This can be determined by the trigger blade 'kicking' forward at the end of the cocking stroke.

The effect required to cock the gun is quite low so minimal force should be used.

**Note !** It is very important that the cocking lever is pulled back to the correct position. In one positive motion. The magazine indexes to the next pellet position as the bolt is retracted and it is possible for a partial index if the lever is not pulled back fully.



If you find the mechanism has not cocked completely but the magazine has indexed, Re-cock but before closing the bolt, remove the magazine and manually index it back to the empty chamber. Replace the magazine and fire as normal. If this procedure is not followed it is likely that you will load a second pellet into the barrel. Push the lever back to the forward position. The rifle is now cocked and loaded, treat with caution.



#### TRIGGER ADJUSTMENTS

The S500 & S510 models all have the same trigger mechanism. It is a two stage unit with adjustment to both stages plus a weight of pull adjustment. It is easy to upset the balance between the two stages and make the trigger inoperable if incorrectly adjusted.

If you have no experience of adjusting two stage triggers seek guidance or leave the trigger as set by the factory.

**Note!** Incorrectly adjusted trigger mechanisms are not covered by the manufacturers warranty. It is not possible to test this rifle with an incorrectly adjusted trigger, therefore all triggers leave the factory with correct adjustment.

WARNING! Please note that it is possible to stop the safety button working with incorrect trigger adjustment.

#### AN INCORRECTLY ADJUSTED TRIGGER CAN MAKE THE RIFLE UNSAFE TO HANDLE.

#### DESCRIPTION OF OPERATION

The S500 & S410 rifles have a true two stage trigger mechanism. This means that as the trigger is pulled the bottom sear gradually disengages with the top sear until the two disengage completely and the rifle goes off. If the pressure on the trigger is released at any point before full disengagement, the bottom sear will automatically return back to full engagement. This type of trigger allows very fine but safe operation because it is the release of the 2nd stage that actually makes the rifle fire. This arrangement is vastly superior to pseudo two stage triggers where the first stage is just a pivoting trigger blade that does not move sears. The down side is that they are more difficult to adjust correctly.

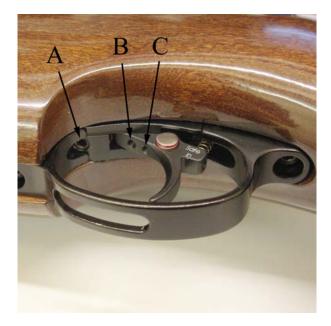
#### Adjustment

There are three adjuster screws, a-b-c.

The weight of pull adjuster (a) is located in the front of the trigger guard. Clockwise rotation increases pull weight. If adjusted too far the spring will become coil-bound and prevent trigger operation.

The second stage adjuster (b) is the rear screw located in the trigger blade. This screw determines the exact point that the 2nd stage starts. If the 1st stage screw is incorrectly adjusted this screw may not have any effect.

The first stage adjuster (c) is the front screw located in the trigger blade. This screw determines the length of travel before the 2nd stage starts. Clockwise adjustment reduces the first stage travel.

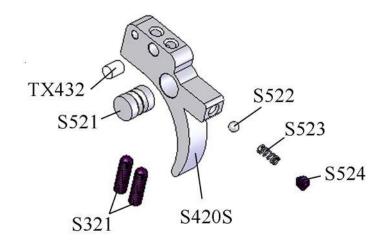


This rifle is fitted with a manual safety button located in the trigger blade. To make the rifle safe the button must be pressed until it is flush with the side of the trigger blade. Please note that it is possible to stop the safety button working with incorrect trigger adjustment.

With the button pressed in the rifle is safe.

With the button out the rifle is now ready to fire.





#### **Power adjuster**

The S510/500 extra is fitted with a power adjuster on the side of the rifle.

This can be used to adjust the power at any time by just turning anti clockwise to increase and clockwise to decrease the power. Adjusting the power between shots will not harm the rifle.



On the left hand side of the rifle is a indicator to help select your most common power settings + = High. - = Low. The marks do not indicate a particular power as this would change depending on the pellets used. The engraving maybe marked the other way round to the image below. This is normal and for manufacturing purposes.



#### FILLING INSTRUCTIONS

### NOTE ! ONLY USE CLEAN, DRY AND FILTERED COMPRESSED AIR, PREFERABLY FROM A DIV-ING SHOP.

#### OVER PRESSURIZATION MAY DAMAGE THE CYLINDER BEYOND REPAIR.

First the female part of the filling kit (this was supplied with the rifle) must be fitted to your filling equipment. The female part (S475) has a 1/8th BSP male thread that screws directly into the hose of your pump or bottle.

Next remove the dust cover from the end of your rifle.



*This is achieved by unscrewing the cover in an anti-clockwise direction.* 

Once the connector is exposed the female part of the filling kit can be place on the male and press all the way on making sure that the 'O' rings on the male part are covered.





It is a wise precaution to hold the female part of the connector, during the filling procedure, as shown in the pictures below. This will ensure the female adaptor is located completely over the male part and prevent any accidental dislodging of the connector before you start to refill the cylinder.

#### Using hand pumps

The procedure for using hand pumps is the same as for bottle. It is more important to turn the female on the gun to lock it in place.

When using the pump it must be remembered that the first few pump are filling the hose and NOT the gun. When the pressure in the hose equalizes to that in the gun, the gun will start to fill.

It can take some effort to fill the gun using a pump and we recommend using the pump to top up instead of filling from empty.

With the female in place the gun can now be filled.

If the rifle is empty the mechanism will need to be cocked to allow the firing valve to close. If the rifle is not cocked when the bottle is opened or the pump used, the air will past the valve and exhaust through the barrel.

Check that the bleed valve on the filling equipment is closed (turn clockwise to close) then slowly open the main valve on bottle or start using the pump. The pressure in the hose will equalise and then the rifle will start to fill.

If you are filling your rifle from empty there may be some air exhausted through the barrel until the air pressure is sufficient to over come the firing valve spring (S306) this will happen at approximately 50 bar (750psi).

The filling pressure of the S500 is 200 bar (2900psi). Filling to a higher pressure will not increase either power or number of shots. Over filling will lower the power and may cause irreparable damage to the cylinder.

Once the filling pressure has been reached, close the valve on the bottle or stop pumping, open the bleed valve on the filling kit (to vent the hose, if you do not vent the hose you will not be able to remove the female from the rifle). Now the female connector can be removed from the rifle and end cap (S483) can be replaced over the male connector ensuring not to over-tighten.

The S500 range of rifles are fitted with a pressure indicator mounted on the underside of the rifle just in front of the stock screw. This provides the user with a visual check on the amount of air remaining in the cylinder this indicator should not be used during the filling process as the needle reaction speed has been slowed to prevent damage whilst filling. After filling the needle can take several seconds to synchronize with the air in the cylinder.

The picture below shows a guns with just over 150 bar of pressure. Although every gun is slightly different the recommended refill pressure for the S500 is between 100 and 110 bar.



NOTE: On the front end of the cylinder is an engraved warning reading....

READ MANUAL. MFP 200bar. MSP 200bar. DOM \*\*/\*\*/\*\* \*\*. INSPECT ANNUALLY.

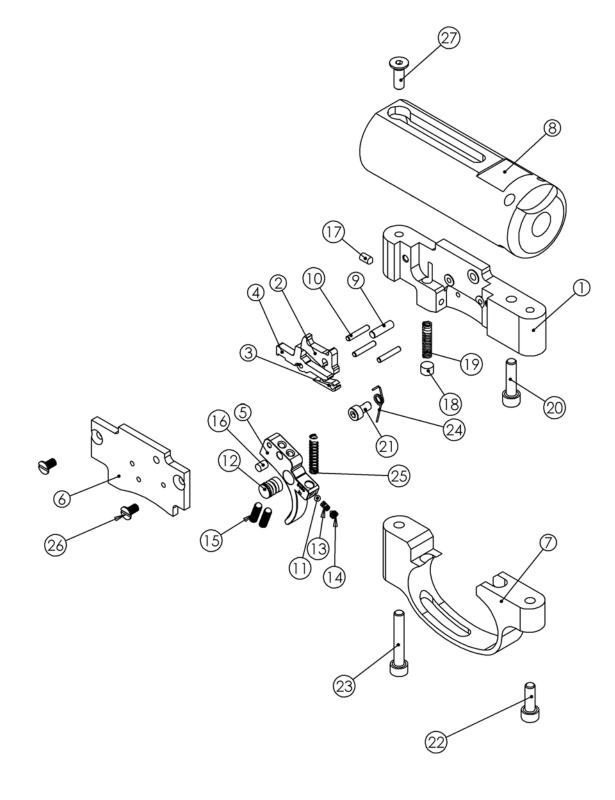
MFP MSP DOM

- = Maximum Filling Pressure. The pressure is stated.
- = Maximum Safe Pressure. The pressure is stated.
- = Date of Manufacture. The date is stated.

#### WARNING NOTE CONCERNING 300 BAR BOTTLES.

WITH THE ADVENT OF THE 300 BAR BOTTLE IT SHOULD BE NOTED THAT CARE HAS TO BE TAKEN WHEN FILLING YOUR RIFLE. THE FILLING PROCEDURE DESCRIBED IN THIS MANU-AL MUST BE FOLLOWED TO AVOIDED DAMAGE TO THE RIFLE, PARTICULARLY THE SLOW OPENING OF THE VALVE ON THE BOTTLE. OPENING THE VALVE QUICKLY WILL ALLOW UP TO 300 BAR OF PRESSURE INTO THE CYLINDER AT ONCE, THIS COULD CAUSE SERIOUS PER-SONAL INJURY OR IRREPARABLE DAMAGE TO THE CYLINDER.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S313	S400/410 TRIGGER CHASSIS	1	15	S421	M3x10 Socket Set Ball End	2
2	S320-2	TOP SEAR	1	16	TX432	ADJUSTER SCREW LOCKING PAD	1
3	S321-2	MIDDLE SEAR	1	17	RN191	M3 x 5 SKT SET CONE PT	1
4	S325-2	BOTTOM SEAR	1	18	TX381	M5 x 6 SKT SET CONE PT	1
5	S420S	TRIGGER BLADE	1	19	S319	WEIGHT OF PULL SPRING	1
6	S318	COVER PLATE	1	20	TX236	TRIGGER HSE FIXING SCREW - FRONT	1
7	S314	TRIGGER GUARD	1	21	S496	TRIGGER HSE FIXING SCREW - FRONT	1
8	S310-SL	STRIKER BODY - SIDE LEVER	1	22	TX460	TRIGGER HSE FIXING SCREW - FRONT	1
9	tx398	3x11.8 Roller	1	23	S316	TRIGGER HSE FIXING SCREW - FRONT	1
10	S326	2x11.8 ROLLER	3	24	S495	TOP SEAR SPRING	1
11	S523	3/32" BALL BEARING	1	25	S311	TRIGGER LOAD SPRING	1
12	\$521	SAFETY BUTTON	1	26	RN106	M3X6 C/SUNK SLOTTED SCREW	2
13	S522	SAFETY BUTTON SPRING	1	27	S322	M4 x 12 CSK SKT	1
14	S524	M3x3 Socket Set Cone Point Screw	1				





PLEASE NOTE THE THE CARBINE AND CLASSIC MODELS ARE ONLY AVAILABLE IN .22 (5.5MM) CALIBRE. AND THE .25 (6.35mm) CALIBRE IS ONLY AVAILABLE IN THE EXTRA LENGTH FORMAT. PLEASE STATE YOUR RIFLE NUMBER IN ANY CORRESPONDENCE

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Nu234         BS214         BS210         BRU24         S20         BRU24         S20         BRU26         BS210         BRU26         S20	1	S50/E - SL	FIRING VALVE BODY (HP) - SIDE LEVER	1	-	S501 - SL	BOLT HSE BUSH .22 - SL	
Stadi         Stadic         Static         Static </td <td>2</td> <td>RN234</td> <td>BS213 O RING</td> <td>2</td> <td>39</td> <td>S502 - SL</td> <td>BOLT HSE BUSH .177 - SL</td> <td>1</td>	2	RN234	BS213 O RING	2	39	S502 - SL	BOLT HSE BUSH .177 - SL	1
S70H         FINIC VALVE SASEMBLY         1         40           S106         FINIC VALVE SASEMBLY         1         40           S106         FINIC VALVE SASEMBLY         1         40           S101         S101         KENC VALVE SPINIC         1         40           S101         S101         KENC VALVE SPINIC         1         40           S11         S12         S00NEL INIT         1         43           S12         S00NEL INIT         NA         1         43           S13         DOWER ADILO RING         1         46           S13         DOWER ADILO RING         1         47           S13         DOWER ADILO RING         1         1         46	3	S340	STRIKER ROD	1		S504 - SL	BOLT HSE BUSH .25 - SL	
S306         Feind VALVE SPRING         1         41           N131         Stort $Active SPRING$ 1         44           N131         Stort $Active SPRING$ 1         44           S124         NIX 4         Stort         1         44           S124         NIX 4         Stort         1         44           S125         Stort         NIX 4         1         44           S159         Stort         NIX 4         1         44           S159         Stort         Stort         1         46           S17         POWER IDITON SPRING         1         46           S135         Stort         Stort         1         46           S135         Stort         Stort         1         46           S14         Stort         Stort         1         47           S14         Stort         Stort         1         50           S135         Casse MOWE INIT <anti-tamper< td="">         1         50           S14         Stort         Stort         1         50           S14         Stort         Stort         1         50           S14</anti-tamper<>	4	S370H	FIRING VALVE ASSEMBLY	1	40	S130	COCKING ARM PIVOT BLOCK	1
S36H         FAC POT ASSEMBLY         1         42           873         S03 $SC4$ $SC4$ $SC4$ $SC4$ $SC4$ 552         S52 $SC4$ $SC4$ $SC4$ $SC4$ $SC4$ 552         S52 $SC4$ $SC4$ $2.8$ $SC4$ $2.8$ 552         S52 $SC4$ $SC4$ $2.5$ $SC4$ $2.5$ 552         S54 $SC4$ $2.5$ $SC4$ $2.5$ $2.6$ 551         S54 $SC45$ $SC45$ $2.5$ $2.6$ $2.5$ 551         S54 $SC45$ $SC45$ $1.1$ $2.5$ 551         S56 $S00$ $1.1$ $2.5$ 551         S57 $S10$ $1.1$ $2.5$ 552 $S00$ $S10$ $1.1$ $2.5$ 553 $S100$ $S10$ $1.1$ $2.5$ 545 $S100$ $S10$ $1.1$ $2.5$ 555 $S100$	ъ	S306	FIRING VALVE SPRING	1	41	S322	SCREW	1
	9	S360H	FAC POT ASSEMBLY	1	42	E125	COCKING ARM	1
S24         M3 x4         M3 x4           S62 $Powter ADUSTER KNOB$ 1         44           S508 $SOBOWEL PIN$ 1         45           S519 $POWTE ADUSTER KNOB$ 1         45           S513 $SETP$ $POWTE ADUSTER KNOB$ 1         46           S513 $SETP$ $POWTE ADU O RING$ 2         47           S513 $SETEW$ $DOWTE ADU O RING$ 1         46           S523 $SETEW$ $SALOWETADU ANTI-TAMPER$ 1         46           S523 $SETEW$ $SALOWETADUSTADER$ 1         47           S54 $SOLORETON ORTHT-TAMPER$ 1         48           S55 $SETEW$ $SALOWETADUSTADER$ 1         48           S533 $SETEW$ $SALOWETADUSTADER$ 1         55           S3335 $CREWS$ $SOLOWETOR ORIOE         1         55           S3335         CREWS SOLOWETOR ORIOE         1         55           S473         NOLECONNETOR         1         1         55           S3335         CREWS SOLS        $	7	RN191	SCREW	1	43	E144	PIN	1
Side         POWER ADIUSTER KNOB         1         45           552         Sysa DOWER ADVICT         1         45           551         POWER ADVICT         1         46           551         SUST         POWER ADVICT         1         46           551         SUST         POWER ADVICT         1         46           552         SUST         POWER ADVICT         1         46           552         SUST         POWER ADVICT         1         46           552         SUST         SUST         1         46           5536         SUST         SUST         1         49           5536         SUST         SUST         1         49           5335         CREW         SORT         1         2         44           5335         CREW         NOTOR         1         2         44           5335         CREW         SORTOR         1         2         45           5335         CREW         NOTOR         1         1         55           5335         CREW         MALE CONDECTOR ONLOS         1         2         56           5335         CLASSIC CYLINDER	∞	S524	M3 x 4	1	44	S541-1	BEARING SHIM	1
Si62         2.5x8 DOWEL PIN         1         46           S119         PIN         1         46           S119         PIN         1         49           S139         SAFETY BUTTON SPRING         1         49           S131         S4FETY BUTTON SPRING         1         49           S233         SAFETY BUTTON SPRING         1         49           S440         GAUGE MOUNT ANTI-TAWPER         1         50           S235         GAUGE MOUNT ANTI-TAWPER         1         50           S45         BOUR         BOUR OR NUE         1         53           N1333         SCREW         2         49         53           S45         BOUR OR NUE         1         53         54           N133         SCREW         2         41         55           S45         INDICATOR GAUGE         1         53         54           S7         SCREW         ALTA INVERCION ORING         1         55           S335         CARBINE CYLINDER         1         55         54           S335         CARBINE CYLINDER         1         55         56           S331         NUZATOR ORING CYLINDER         1 <td>6</td> <td>S508</td> <td>POWER ADJUSTER KNOB</td> <td>1</td> <td>45</td> <td>S541-1</td> <td>BEARING</td> <td>1</td>	6	S508	POWER ADJUSTER KNOB	1	45	S541-1	BEARING	1
S19         POWER ADI O RING         2         47           5517         SHETY BUTTON SPRING         1         48           5513         SFETY BUTTON SPRING         1         48           5513         SFETY BUTTON SPRING         1         48           5523         SFETY BUTTON SPRING         1         48           5427         64.0 RING         1         51         56           5425         64.0 RING         1         53         51           7410         SCREW         1         1         53           80.10 RING         SCREW         1         53           80.11 ORING         1         1         53           80.11 ORING         1         1         55           80.11 ORING         1         1         55           80.11 ORING         1         1         55           5845         INDUCATOR ANCE DONE         1         55           50335         CLASSIC CUINDER         1 <t< td=""><td>10</td><td>S562</td><td>2.5x8 DOWEL PIN</td><td>1</td><td>46</td><td>S542</td><td>SIDE LEVER BUSH - FAC</td><td>1</td></t<>	10	S562	2.5x8 DOWEL PIN	1	46	S542	SIDE LEVER BUSH - FAC	1
Si217         PIN         Si217         PIN         48           SA2AT         Setty BUTON SPRING         1         48           SA2AT         GAUGE MOUNT ANTI-TAMPER         1         49           S427         GAUGE MOUNT ANTI-TAMPER         1         49           S427         GAUGE MOUNT ANTI-TAMPER         1         49           S536         SAUT         GAUGE MOUNT ANTI-TAMPER         1         52           17416         SCREW         2         2         54           S1710         SIGN         SCREW         2         54           NN219-9         BS 011 O RING         1         52         54           NN219-9         BS 011 O RING         1         55         54           SAREW         SCREW         2         7         55           S335         CLASSIC CYLINDER         1         55           S131         FILLING VILVE         1         55           S44         MALE CONNECTOR         1         56           S133         FILLING VILVE         1         56           S43         FILLING VILVE         1         56           S43         SCREW         2         56	11	S519	POWER ADJ O RING	2	47	S264	COCKING LINK	1
S233         SAFETY BUTTON SPRING         1         49           S640AT         6AUGE MOUNT ANTI-TAMPER         1         50           S457         64.0 RING         1         53           S135         64.0 RING         1         53           T1416         SCREW         1         53           S145         SCREW         1         53           T1416         SCREW         1         53           RN1939         SOLI ORNG         1         53           RN1939         SOLI ORNG         1         53           S135         CREW         2         54           S1335         CREW         1         53           S010         MOICATOR GAUGE         1         55           S335         CREBINE CVINDER         1         56           S133         FILLING VALVE BODY         1         56           S47         MALE CONNECTOR ORING         1         57           S47         MALE CONNECTOR ORING         1         57           S47         MALE CONNECTOR ORING         1         56           S47         MALE CONNECTOR ORING         1         57           S47         MAL	12	S517	PIN	1	48	E127	3x11.8 Roller	1
Sedact         GAUGE MOUNT ANTI-TAMPER         1         50           5427         GAUGE MOUNT ANTI-TAMPER         1         50           5427         BAL O RING         1         51           5435         SCREW         1         53           71416         SCREW         2         54           8010         SCREW         2         54           8011         SINUS         2         54           8011         BS 011 0 RING         1         55           8011         EXTRA LOUNC CUINDER         1         55           80335         CLASSIC CYLINDER         1         55           81335         CLASSIC CYLINDER         1         55           8101         SINUS         CARBINE CYLINDER         1         55           8101         MALE CONNECTOR ON         1         55           8101         MALE CONNECTOR         1         56           817         MALE CONNECTOR ON         1         57           817         MALE CONNECTOR         1         57           8101         SILUS         SILUS         1         58           8102         SILUS         SILUS         1         <	13	S523	SAFETY BUTTON SPRING	-	49	S355H-SL	M4x16 TURNED HEAD	1
S427         6x1 0 RING         1         51           7356         55008         55008         5         5           71416         5556         55008         5         5           8535         565         5001 0 RING         1         5           8013         5655         100 ICATOR GUUGE         1         55           8645         INDICATOR GUUGE         1         55           85351         EXERV         1         56           833551         EXERVIDER         1         55           8335         CASRINE CYLINDER         1         55           843         FILLING VALVE BODY         1         56           843         ALL CONNECTOR         1         56           843         FILLING VALVE ORIG         1         56           5473         MALE CONNECTOR         1         56           5473         MALE CONNECTOR         1         56           547         SAR4         JALL SPRING         1         56           547         SAR4         MALE CONNECTOR         1         56           547         SAR4         MALE CONNECTOR         1         56 <td< td=""><td>14</td><td>S640AT</td><td>GAUGE MOUNT ANTI-TAMPER</td><td>1</td><td>50</td><td>S520E</td><td>STRIKER</td><td>1</td></td<>	14	S640AT	GAUGE MOUNT ANTI-TAMPER	1	50	S520E	STRIKER	1
S356         BS008         S008         I         S2           IT416         SCREW         I         53           IT416         SCREW         I         53           RV193         S010 RING         I         53           RV2193         S010 RING         I         53           RV2194         S645         SCREW         I         53           S43         NUDICATOR GAUGE         I         55           S335         CARBINE CVINDER         I         55           S491         MALE CONNECTOR RING         I         56           S47         MALE CONNECTOR RING         I         56           S47         MALE CONNECTOR RING         I         56           S47         MALE CONNECTOR RING         I         57           S47         SA7         MALE CONNECTOR RING         I         56           S47         S4         S4         10 <td>15</td> <td>S427</td> <td>6x1 O RING</td> <td>-</td> <td>51</td> <td>S520-1</td> <td>BUSH</td> <td>2</td>	15	S427	6x1 O RING	-	51	S520-1	BUSH	2
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	16	S536	BS008	1	52	S356H	STRIKER SCREW	1
RN193         SCREW         2         54           RN219-9         BS 011 O RING         1         54           RN219-9         BS 011 O RING         1         55           S645         EXTRA LONG GAUGE         1         55           S335L         EXTRA LONG FOR GAUGE         1         55           S335         CASSIC CYLINDER         1         55           S335         CASSIC CYLINDER         1         56           S335         CASSIC CYLINDER         1         56           S491         FILLING VALVE BODY         1         56           S492         MALE CONNECTOR ORING         1         56           S493         FILLING VALVE         1         56           S424         IALE CONNECTOR ORING         1         56           S424         IALE CONNECTOR ORING         1         56           S424         IALLUNG VALVE         1         56           S424         ILLING VALVE         1         56           S424         ILLING VALVE         1         56           S424         ILLING VALVE         1         56           S433         FILLING VALVE         1         56 <t< td=""><td>17</td><td>JT416</td><td>SCREW</td><td>1</td><td>53</td><td>S331H</td><td>MAIN SPRING</td><td>1</td></t<>	17	JT416	SCREW	1	53	S331H	MAIN SPRING	1
RN219-9         BS 011 O RING         INDICATOR GAUGE         1         564           5645         INDICATOR GAUGE         1         564           5645         INDICATOR GAUGE         1         56           5335         CLASSIC CYLINDER         1         56           5335         CLASSIC CYLINDER         1         5           843         RILLING VALVE BODY         1         56           8431         FILLING VALVE BODY         1         56           5474         MALE CONNECTOR O RING         1         57           5471         RILLING VALVE BODY         1         56           5472         AMEL CONNECTOR O RING         1         57           5471         MALE CONNECTOR         1         57           5473         FILLING VALVE         1         57           5471         SA71         SA10         1         56           5327         FILLING VALVE         1         57         58           5330         SA1         SA1         1         56           5331         SA1         SA1         1         60           5330         SA1         SA1         1         60	18	RN193	SCREW	2	54	S530H	REAR GUIDE	1
5645     INDICATOR GAUGE     1     55       5335L     EXTRA LONG CYLINDER     1     55       5335L     EXTRA LONG CYLINDER     1     55       5335     CALSSIC CYLINDER     1     56       5335     CALSSIC CYLINDER     1     56       5491     FILLING VALVE BODY     2     56       5491     FILLING VALVE BODY     2     56       5492     MALE CONNECTOR O RING     2     56       5473     FILLING VALVE     1     56       5319     MALE CONNECTOR     1     56       5327     FILLING VALVE     1     56       5319     SATI     SILLING VALVE     1     66       5319     SATI     SILLING VALVE     1     66       5321     SATI     SILLING VALVE     1     66       5321     SATI     SILLING VALVE     1     66       5321     SATI     SILINDER     1     66	19	RN219-9	BS 011 O RING	1		S403A	BARREL .22	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	20	S645	INDICATOR GAUGE	1	Ľ	S403B	BARREL .177 EXTRA ONLY	-
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		S335L	EXTRA LONG CYLINDER		0	S403F	CARBINE BARREL	-
RN235CARBINE CYLINDERN5491FILLING VALVE BODY15474MALE CONNECTOR25474MALE CONNECTOR15472MALE CONNECTOR15473MALE CONNECTOR1547412x15.0 RING 70 SHURE1548412x15.0 RING 70 SHURE1547151954715111K0 VALVE 0 RING154715111K0 VALVE 0 RING154715111K0 VALVE 0 RING154715111K0 VALVE 0 RING154715380H-SL5111K0 VALVE 0 RING54715380H-SL5010K0 FAC15481H580H-SL500K0 FAC15481H580H-SL500K0 FAC15481H580H-SL500K0 FAC15480H500H-SL500K0 FAC15480H560H-SL1.17 LOADING BOLT STEM - SIDE LEVER665500H-SL2.2 LOADING BOLT STEM - SIDE LEVER1665500H-SL2.2 LOADING BOLT STEM - SIDE LEVER705400 - SL2.3 LOADING BOLT STEM - SIDE LEVER705400 - SL2.3 LOADING BOLT STEM - SIDE LEVER705400 - SL2.3 LOADING BOLT STEM - SIDE LEVER715400 - SL2.400 BOLT BETEN BUFFER 1.177715140714715140714 <td>21</td> <td>S335</td> <td>CLASSIC CYLINDER</td> <td></td> <td></td> <td>S401J</td> <td>BARREL .25</td> <td></td>	21	S335	CLASSIC CYLINDER			S401J	BARREL .25	
5491FILING VALVE BODY1565474MALE CONNECTOR ORING205474MALE CONNECTOR ORING255472MALE CONNECTOR ORING1575473MALE CONNECTOR155473FILING VALVE155473FILING VALVE155473FILING VALVE155473FILING VALVE155473FILING VALVE155473FILING VALVE165473FILING VALVE165327FILING VALVE165317SITTERE FILTER165317SATASITTERE FILTER165311SITTERE FILTER1665324NU113SCREW266540HSCREWSCREW166540HSCREWSCREW166540HSCREWSCREW166540HSATASCREWSTEM16540HSATASCREWSTEM16540HSSOH-SLHIGH POWER BOLT HEE16540H-SLSATASTEMSTEM16540H-SLSTEMSTEMSTEM16550H-SLSATASTEMSTEM16550H-SLSTEMSTEMSTEM16540A-SLSTAMSTEMSTEM <t< td=""><td></td><td>RN235</td><td>CARBINE CYLINDER</td><td>I</td><td></td><td>S536</td><td>BAREEL SEAL .177</td><td></td></t<>		RN235	CARBINE CYLINDER	I		S536	BAREEL SEAL .177	
5474MALE CONNECTOR O RING2 $>$ 5472MALE CONNECTOR1575473MALE CONNECTOR157547412x1.5 O RING 70 SHURE1585473FILING VALVE1585473FILING VALVE1585327FILING VALVE1595329FILING VALVE1605319NITERED FILTER1605414SIRTER D FILTER1605380H-SLRINC ICAMP - FAC SL1615484HSRENSCREW2635484HBAREL SUPPORT O RING - FAC1605484HSARTSCREW2637228SCREWSCREW2637228SCREWSCREW160550H-SLHIGH POWER BOLT HSE - SIDE LEVER166550H-SL177 LOADING BOLT STEM - SIDE LEVER705540B - SL22 LOADING BOLT STEM - SIDE LEVER705440B - SL22 LOADING BOLT STEM - SIDE LEVER705440B - SL23 LOADING BOLT STEM - SIDE LEVER705440B - SL23 LOADING BOLT STEM - SIDE LEVER705440B - SL20 LOADI	22	S491	FILLING VALVE BODY	-	56	S538	BARREL SEAL .22	1
5472MALE CONNECTOR15548412x1.5 O RING 70 SHURE15548412x1.5 O RING 70 SHURE155473FILLING VALVE155473FILLING VALVE O RING155327FILLING VALVE O RING155319WEIGHT OF PULL SPRING15541SNTERED FILTER1605319SAT1SINTERED FILTER1605411SAT1SINTERED FILTER1605424SARHSINTERED FILTER1605484SARHSINTERED FILTER1605484SARHSINTERED FILTER1605484SCREWSCREW2647228SCREWSCREW1665484SCREWSCREW1667284SARHSINTERED SIDE LEVER1665500H-SL177 LOADING BOLT STEM - SIDE LEVER1665400-SL177 LOADING BOLT STEM - SIDE LEVER705400-SL22 LOADING BOLT STEM - SIDE LEVER705400-SL22 LOADING BOLT STEM - SIDE LEVER705400-SL23 LOADING BOLT STEM - SIDE LEVER705400-SL20 LOADING BOLT DETEN T BUFFER - 17771	23	S474	MALE CONNECTOR O RING	2		FP120	BARREL SEAL .25	
5484     12x1.5 O RING 7 O SHURE     1     58       5473     FILLING VALVE     1     59       5473     FILLING VALVE O RING     1     59       5319     VEIGHT OF PULL SPRING     1     59       5319     WEIGHT OF PULL SPRING     1     60       5319     WEIGHT OF PULL SPRING     1     60       5319     SWIFERED FILTER     1     61       5471     SINTERED FILTER     1     60       5484     SINTERED FILTER     1     60       5380H-SL     FRONT CLAMP - FAC SL     1     61       5484     SARH     BARREL SUPPORT O RING - FAC     1     61       5484     SARH     BARREL SUPPORT O RING - FAC     1     61       5484     TX228     SCREW     2     64       7483     ERON     SCREW     2     64       74483     FROND     SCREW     2     64	24	S472	MALE CONNECTOR	1	57	S600-3	BARREL TUBE SUPPORT	1
S473FILING VALVE1159S327FILING VALVE ORING1153S319S319WEIGHT OF PULL SPRING160S471SNTERED FILTER1160S471SINTERED FILTER1160S471SAREL SUPPORT O RING - FAC SL161S484HBARREL SUPPORT O RING - FAC SL161S484HSAREL SUPPORT O RING - FAC N161S484HSAREL SUPPORT O RING - FAC N161S484HSCREWSCREW264S483SCREWSCREW166S404SCREWSEAL117166S500H-SL177177100 NG BOLT STEM - SIDE LEVER166S540A-SL177177177166S540A-SL177177177170S540C - SL25LODING BOLT STEM - SIDE LEVER166S540C - SL2725 <loding -="" bolt="" lever<="" side="" stem="" td="">166S140S140LOADING BOLT STEM - SIDE LEVER170S140S140LOADING BOLT STEM - SIDE LEVER170S140S140LOADING BOLT STEM - SIDE LEVER171S140S140LOADING BOLT STEM - SIDE LEVER171S140S140LOADING BOLT DETENT BUFFER .177171S140S140S1S171S140S1S1S171S</loding>	25	S484	12x1.5 O RING 70 SHURE	1	58	S600-4	BARREL SUPPORT O RING	2
S327FILING VALVE O RING159S319S319WEIGHT OF PULL SPRING16S471SINTERED FILTER1160S471SINTERED FILTER1160S471S10FRONT CLAMP - FAC SL16S484HBARREL SUPPORT O RING - FAC1663S484HSA84HBARREL SUPPORT O RING - FAC166S484HSA83SCREW26463S484HSA83SCREW26465S484HSA83END CAPSCREW264K5483SCREWSCREW26465S610HS500H-SL1.77 LOADING BOLT STEM - SIDE LEVER166S500H-SL1.77 LOADING BOLT STEM - SIDE LEVER166S540A-SL2.2 LOADING BOLT STEM - SIDE LEVER166S540A-SL2.2 LOADING BOLT STEM - SIDE LEVER167S540A-SL2.2 LOADING BOLT STEM - SIDE LEVER167S140S140LOADING BOLT STEM - SIDE LEVER167S140S140LOADING BOLT STEM - SIDE LEVER170S140S140LOADING BOLT STEM - SIDE LEVER170S140S142LOADING BOLT STEM - SIDE LEVER170S140S142LOADING BOLT DETENT BUFFER . 177171S142S140S0010 BOLT DETENT BUFFER . 177171S142S140S0100 BOLT DETENT BUFFER . 177171 <td>26</td> <td>S473</td> <td>FILLING VALVE</td> <td>-1</td> <td></td> <td>S600H-SL</td> <td>BARREL TUBE - EXTRA SL</td> <td></td>	26	S473	FILLING VALVE	-1		S600H-SL	BARREL TUBE - EXTRA SL	
S319WEIGHT OF PULL SPRING1 $S471SA71SINTERED FILTER160S471SINTERED FILTER1160S471S100-5LFRONT CLAMP - FAC SL160S380H-5LFRONT CLAMP - FAC SL1160S484HBAREL SUPPORT O RING - FAC160S484HSA84HBAREL SUPPORT O RING - FAC160S484HBAREL SUPPORT O RING - FAC160S484HSCREWSCREW264KA33SCREWSCREW1166S610HScALEND CAP8AL166S610H-SLHIGH POWER BOLT HSE - SIDE LEVER166S500H-SLHIGH POWER BOLT STEM - SIDE LEVER166S540A-SL2.2 LOADING BOLT STEM - SIDE LEVER166S540A - SL2.2 LOADING BOLT STEM - SIDE LEVER166S540A - SL2.2 LOADING BOLT STEM - SIDE LEVER167S540A - SL2.2 LOADING BOLT STEM - SIDE LEVER167S140LOADING BOLT DETENT BUFFER. 177171S140S142LOADING BOLT DETENT BUFFER. 177171S141S142S142S142S14471S142S142S142S144S14471S142S142S144S1447171S142S144S144S144S14471S142S144S144S144S14471$	27	S327	FILLING VALVE O RING	1	59	S600HC-SL	BARREL TUBE - CARBINE SL	1
54715471SINTERED FILTER1605380H-SLFRONT CLAMP - FAC SL165380H-SLFRONT CLAMP - FAC SL1615484HBARREL SUPPORT O RING - FAC1615484DSCREWSCREW2645484SCREWSCREW2647X228SCREWSCREW1655404SCREWSEAL16655004-SLHIGH POWER BOLT HSE - SIDE LEVER16655404-SLJ17 LOADING BOLT STEM - SIDE LEVER16654004-SLJ17 LOADING BOLT STEM - SIDE LEVER16754004-SLJ17 LOADING BOLT STEM - SIDE LEVER16654004-SLJ17 LOADING BOLT STEM - SIDE LEVER16654004-SLJ17 LOADING BOLT STEM - SIDE LEVER16654004-SLJ17 LOADING BOLT STEM - SIDE LEVER175140S140LOADING BOLT STEM - SIDE LEVER175140S140S140S140775141S140S140S140S1407 <tr< td=""><td>28</td><td>S319</td><td>WEIGHT OF PULL SPRING</td><td>1</td><td></td><td>S600HM-SL</td><td>BARREL TUBE - CLASSIC SL</td><td></td></tr<>	28	S319	WEIGHT OF PULL SPRING	1		S600HM-SL	BARREL TUBE - CLASSIC SL	
5380H-SLFRONT CLAMP - FAC SL165484HBARREL SUPPORT O RING - FAC165484HBARREL SUPPORT O RING - FAC165484HTY228SCREW26371228SCREWSCREW268433END CAPEND CAP1685404SE10HNEA165500H-SLHIGH POWER BOLT HSE - SIDE LEVER165500H-SL1.171 LOADING BOLT STEM - SIDE LEVER165540A-SL1.171 LOADING BOLT STEM - SIDE LEVER165540A-SL2.21 LOADING BOLT STEM - SIDE LEVER165540A-SL1.22 LOADING BOLT STEM - SIDE LEVER165540A-SL1.21 LOADING BOLT STEM - SIDE LEVER165140S1401.21 LOADING BOLT STEM - SIDE LEVER165140S1401.21 LOADING BOLT STEM - SIDE LEVER165140S1401.00 LOADING BOLT STEM - SIDE LEVER175140S140LOADING BOLT STEM - SIDE LEVER175140S140S140S14075140S140S140S14075141S141S140S17<	29	S471	SINTERED FILTER	1	60	PS224G	BAFFLE (GREY)	ъ
5484HBARREL SUPPORT O RING - FAC161Y228SCREWSCREW2631Y228SCREWSCREW263RN113SCREWSCREW264K483END CAPEND CAP166S610HSEALHIGH POWER BOLT HSE - SIDE LEVER166S500H-SLHIGH POWER BOLT STEM - SIDE LEVER166S540A-SL.177 LOADING BOLT STEM - SIDE LEVER166S540A-SL.22 LOADING BOLT STEM - SIDE LEVER166S540B - SL.22 LOADING BOLT STEM - SIDE LEVER167S540B - SL.22 LOADING BOLT STEM - SIDE LEVER166S540B - SL.22 LOADING BOLT STEM - SIDE LEVER167S540B - SL.22 LOADING BOLT STEM - SIDE LEVER167S540B - SL.22 LOADING BOLT STEM - SIDE LEVER167S140.22 LOADING BOLT STEM - SIDE LEVER170S140.23 LOADING BOLT STEM - SIDE LEVER170S142.23 LOADING BOLT STEM - SIDE LEVER171S142.23 LOADING BOLT DETENT BUFFER. 177171S142.23 LOADING BOLT DETENT BUFFER. 177172S142.240.240.240172S142.240.240.240.240172S142.240.240.240.240.240172S142.240.240.240.240.240172S142 </td <td>30</td> <td>S380H-SL</td> <td>FRONT CLAMP - FAC SL</td> <td>1</td> <td>61</td> <td>S133</td> <td>SHROUD INSERT</td> <td>1</td>	30	S380H-SL	FRONT CLAMP - FAC SL	1	61	S133	SHROUD INSERT	1
TX228CREW263RN113SCREW264RN113SCREW264K5483END CAP1165S610HSEALHIGH POWER BOLT HSE - SIDE LEVER166S500H-SL1.77 LOADING BOLT STEM - SIDE LEVER166S5408 - SL.27 LOADING BOLT STEM - SIDE LEVER166S5408 - SL.27 LOADING BOLT STEM - SIDE LEVER167S5408 - SL.22 LOADING BOLT STEM - SIDE LEVER169S5406 - SL.22 LOADING BOLT STEM - SIDE LEVER170S5406 - SL.22 LOADING BOLT STEM - SIDE LEVER170S140LOADING BOLT BUFFER . 127171S142LOADING BOLT DETENT BUFFER . 177171S142LOADING BOLT DETENT BUFFER . 177172S142LOADING BOLT DETENT BUFFER . 177172S142MMM73S142MMM73S142MMM73MMMM73MMMM73MMMM73MMMM73MMMM73MMMM73MMMM73MMMM73MMMM73MMMM73MM <td< td=""><td>31</td><td>S484H</td><td>BARREL SUPPORT O RING - FAC</td><td>1</td><td>62</td><td>TRIGGER ASSEMBLY - MK 1</td><td></td><td>1</td></td<>	31	S484H	BARREL SUPPORT O RING - FAC	1	62	TRIGGER ASSEMBLY - MK 1		1
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	32	TX228	SCREW	2	63	S550	SIDE PLATE	1
K5483END CAPEND CAP $1$ $1$ $65$ 5610HSEALSEAL $1$ $1$ $65$ 5610HSEOH-SLHIGH POWER BOLT HSE - SIDE LEVER $1$ $66$ 5500H-SL $1.77$ LOADING BOLT STEM - SIDE LEVER $1$ $66$ 5540B - SL $2.21$ LOADING BOLT STEM - SIDE LEVER $1$ $66$ 5540B - SL $2.21$ LOADING BOLT STEM - SIDE LEVER $1$ $66$ 5540B - SL $2.21$ LOADING BOLT STEM - SIDE LEVER $1$ $69$ 5540C - SL $2.21$ LOADING BOLT STEM - SIDE LEVER $1$ $70$ $5140$ $2.21$ LOADING BOLT STEM - SIDE LEVER $1$ $70$ $5140$ $1$ $1$ $1$ $70$ $5140$ $1$ $1$ $1$ $1$ $5142$ $1$ $1$ $1$ $1$ $5142$ $1$ $1$ $1$ $1$ $5142$ $1$	33	RN113	SCREW	2	64	S560	CAM PLATE	1
610HEAL0166550H-SLHIGH POWER BOLT HSE - SIDE LEVER16550H-SL1.77 LOADING BOLT STEM - SIDE LEVER165540B - SL.22 LOADING BOLT STEM - SIDE LEVER65540B - SL.22 LOADING BOLT STEM - SIDE LEVER75540C - SL.22 LOADING BOLT STEM - SIDE LEVER75140.25 LOADING BOLT STEM - SIDE LEVER75140.25 LOADING BOLT STEM - SIDE LEVER75140.25 LOADING BOLT BUFFER . 22 & .2515140LOADING BOLT DETENT BUFFER . 17715142LOADING BOLT DETENT BUFFER . 17776MONING BOLT DETENT BUFFER . 1771714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714I1714<	34	KS483	END CAP	1	65	S515A	INDEXING POST	1
S500H-SLHIGH POWER BOLT HSE - SIDE LEVER165540A-SL $.177$ LOADING BOLT STEM - SIDE LEVER1685540B - SL $.22$ LOADING BOLT STEM - SIDE LEVER1685540B - SL $.22$ LOADING BOLT STEM - SIDE LEVER7695540C - SL $.25$ LOADING BOLT STEM - SIDE LEVER7705140 $.25$ LOADING BOLT STEM - SIDE LEVER1705140 $.25$ LOADING BOLT STEM - SIDE LEVER7705140 $.25$ LOADING BOLT DETENT BUFFER. 1771705142LOADING BOLT DETENT BUFFER. 1771705142 $.0001NG BOLT DETENT BUFFER. 1771726.0001NG BOLT DETENT BUFFER. 1771727.0001NG BOLT DETENT BUFFER. 1771737.0001NG BOLT DETENT BUFFER. 1771737.0001NG BOLT DETENT BUFFER. 177.0001NG BOLT DETENT BUFFER. 177737.0001NG BOLT DETENT BUFFER. 177.0001NG BOLT DETENT BUFFER. 177737.0001NG BOLT DETENT BUFFER. 177.0001NG BOLT DETENT BUFFER. 177737.0001NG BOLT DETENT BUFFER. 177.0001NG BOLT DETEN$	35	S610H	SEAL	1	66	S565	SCREW	3
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	36	S500H-SL	HIGH POWER BOLT HSE - SIDE LEVER	1	67	RN135	SCREW	1
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		S540A-SL	.177 LOADING BOLT STEM - SIDE LEVER		68	RN102A	SCREW	5
S540C - SL       .25 LOADING BOLT STEM - SIDE LEVER       7         5140       LOADING BOLT DETENT BUFFER . 22 & .25       7         5142       LOADING BOLT DETENT BUFFER . 177       7         5142       LOADING BOLT DETENT BUFFER . 177       7         71       T       7         72       T       7         73       T       7         74       T       7         75       T       7         74       T       7         74       T       7         75       T       7         76       T       7         77       T       7         77       T <td>37</td> <td>S540B - SL</td> <td>.22 LOADING BOLT STEM - SIDE LEVER</td> <td>1</td> <td>69</td> <td>TX236</td> <td>SCREW</td> <td>1</td>	37	S540B - SL	.22 LOADING BOLT STEM - SIDE LEVER	1	69	TX236	SCREW	1
5140         LOADING BOLT DETENT BUFFER. 22 &.25         1         71           5142         LOADING BOLT DETENT BUFFER. 177         1         72           6         Mathematical Action of the second		S540C - SL	.25 LOADING BOLT STEM - SIDE LEVER		70	S505	SPRING	1
S142         LOADING BOLT DETENT BUFFER . 177         1         7           72         7         7         73	38	S140	LOADING BOLT DETENT BUFFER . 22 & .25		71	TX234	BISSEL PIN	1
	00	S142	LOADING BOLT DETENT BUFFER . 177	-		S555A	MAGAZINE .177	
					72	S555B	MAGAZINE .22	1
						S555C	MAGAZINE .25	
					73	FP134	THREAD PROTECTOR	1

#### SAFETY

You and others with you should always wear shooting glasses to protect your eyes.

Always aim your air rifle in a SAFE DIRECTION. When you are sure of your target and backstop and the area around the target is clear, take the air rifle OFF SAFE and squeeze the trigger to fire.

Do not shoot at hard surfaces or at the surface of water. The pellet may bounce off or ricochet and hit someone or something you had not intended to hit.

Always choose your target carefully. It is best to shoot at paper bullseye targets attached to a safe backstop. Your backstop should be checked for wear before and after each use. Replace your backstop if the surface is worn or damaged or if a ricochet occurs.

Your rifle is suited for indoor and outdoor use. Always remember to place your target carefully. THINK about what you will hit if you miss the target.

Do not attempt to disassemble or tamper with your air rifle. Contact Air Venturi at 216-292-2570 for repair.

Do not put the air rifle away while it is loaded or cocked.

#### **REPAIR SERVICE** If your rifle needs to be repaired, contact Air Venturi at 216-292-2570.

### WARRANTY

#### Limited One-Year Warranty

This product is warranted to the retail consumer for one year from date of retail purchase against defects in material and workmanship and is transferable.

#### What is covered:

Replacement parts and labor. Transportation charges to consumer for repaired product.

#### What is NOT covered:

Transportation charges to Air Venturi for defective products. Damages caused by abuse or failure to perform normal maintenance. Any other expense. CONSEQUENTIAL DAMAGES, INCIDENTAL DAMAGES OR INCIDENTAL EXPENSES INCLUDING DAMAGE TO PROPERTY. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

#### Warranty claims:

Warranty claims for U.S. and Canadian Customers: Please return product to Air Venturi. Call Air Venturi at 216-292-2570 before returning any product.

#### Implied warranties:

ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABIL-ITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO ONE YEAR FROM DATE OF RETAIL PURCHASE. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

To the extent any provision of this warranty is prohibited by federal, state or municipal law which cannot be preempted, it shall not be applicable. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.

### Air Venturi

### AirVenturi.com • 216-292-2570

### WARNING!

DO NOT TRY TO DISASSEMBLE THE GUN. Your rifle needs special tools and Air Arms parts in order to be repaired. If you disassemble it, you may not be able to properly reassemble it. Air Arms does not assume any warranty liability under such circumstances.